

GÜVEN SOĞUTMA
ÜNİTELERİ SAN. VE TİC. A.Ş.

Add: Hastane Mah. Hadimköy İstanbul Cd. No:78/1
 34555, Arnavutköy, İstanbul, TURKEY
 Tel: +90 212 771 51 12 - 771 51 13
 Fax: +90 212 771 51 10
 www.gvn.com.tr



DARMENT **Customer**

HORIZONTAL LIQUID RECEIVERS & BASEPLATE **Product**

HC7DM.45B.30.C6.C6.F4.H30.F4 **Code**

Customer Code

DESIGN DATA

Capacity [Lt.]	30 Lt.
Design Pressure [PS]	45 Bar
Pneumatic Test Pressure [PT]	50 Bar
Hydraulic Test Pressure	65 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CATIII / H
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	H.DALSIZ
Approved By	D.GÜL
Date	21.02.2024
Color	RAL 5009

MATERIAL DATA

No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ROT. 1 1/4" H:27	106.060.A03.001.001	E275	1
2	Inlet Valve	RV.45b 7/8	C6.RV.45B.1 1-4-7-8--		1
3	Outlet Connection	ROT. 1 1/4" H:27	106.060.A03.001.001	E275	1
4	Outlet Valve	RV.45b 7/8	C6.RV.45B.1 1-4-7-8--		1
5	Safety Valve Conn.	1/2" NPT H:50	106.060.F04.000.003	E275-ST44	1
6	Level Sensor Conn.	1/2" NPT H:50	106.060.F04.000.003	E275	1
7	Blind Plug	NPT 1/2"Plug	106.130.F04.001.001	S235JR	2
8	Sight Glass Type Conn.	SG-SW38 H:27	106.0SW.038.001.001	E275	1
9	Sight Glass	SW38	SW-38	E275	1
10	Shell	Ø219x3 H:780,0	204.HC7.33B.016.001	P355NH-EN10217-3	1
12	Head - Torispheric	Ø219x4 H:75	201.060.219.001.012	P355GH EN10028-2	1
13	Head - Torispheric	Ø219x4 H:75	101.060.219.001.000	P355GH EN10028-2	1
14	BasePlate	Ø219 - 450x360x3	105.007.219.450.360	ST37	1
15	Foot	260x40x31,5 t:3	105.002.219.001.001	EN10111-DD13	2

GENERAL NOTES

- Max. allowable operating pressure (PS) according to the temperature range;
- 1) Allowable operating temperature : min. -20C° / max. +130C° PS1 = 33 Bar
- 2) Allowable operating temperature : min. -40C° / max. -20C° PS2 = 24 Bar
- Unless otherwise specified dimensions in MM
- Unless otherwise specified do not scale
- Unless otherwise specified tube must be clean&free form burrs inside&outside& suitable for soldering
- Unless otherwise specified do not scale indicated thickness are min. after forming or machining
- Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS

No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS

No	Description	Drawing No
01		
02		



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