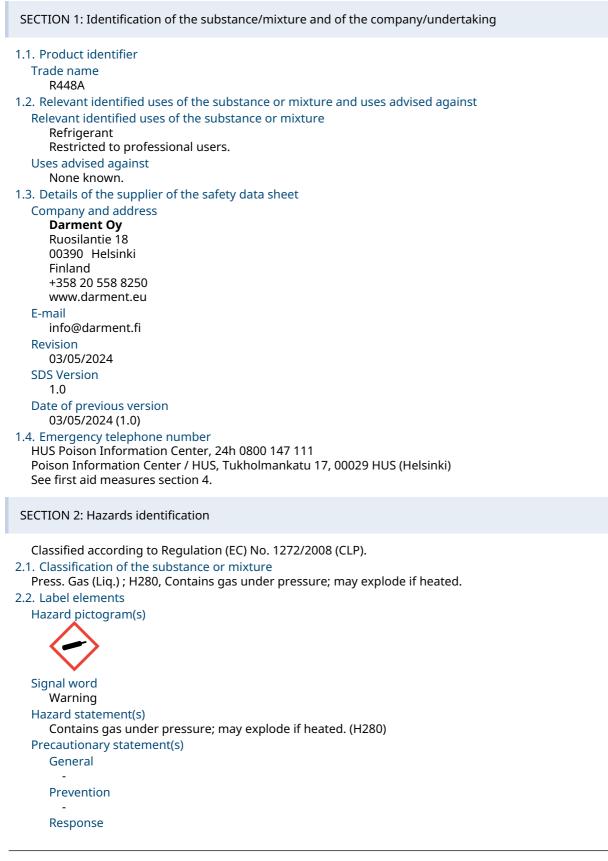


SAFETY DATA SHEET

R448A



RMEN

Storage Protect from sunlight. Store in a well-ventilated place. (P410+P403)

Disposal

Hazardous substances

Difluoromethane Pentafluoroethane 1,1,1,2-Tetrafluoroethane 2,3,3,3-Tetrafluoropropene trans-1,3,3,3-Tetrafluoropropene

Additional labelling

Contains fluorinated greenhouse gases.

2.3. Other hazards

Additional warnings

In the event of leaks, high concentrations of gases can quickly form. They can be toxic, asphyxiating, or explosive. This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Difluoromethane	CAS No.: 75-10-5 EC No.: 200-839-4 REACH: 01-2119471312-47-XXXX Index No.:	24.0-26.5%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	
Pentafluoroethane	CAS No.: 354-33-6 EC No.: 206-557-8 REACH: 01-2119485636-25-XXXX Index No.:	25.5-28.0%	Press. Gas (Liq.) , H280	
1,1,1,2-Tetrafluoroethane	CAS No.: 811-97-2 EC No.: 212-377-0 REACH: 01-2119459374-33-XXXX Index No.:	20.0-23%	Press. Gas (Liq.) , H280	
2,3,3,3-Tetrafluoropropene	CAS No.: 754-12-1 EC No.: 468-710-7 REACH: 01-0000019665-61-XXXX Index No.:	18.0-20.5%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	
trans-1,3,3,3- Tetrafluoropropene	CAS No.: 29118-24-9 EC No.: 471-480-0 REACH: 01-0000019758-54-XXXX Index No.:	5.0-7.5%	Press. Gas (Liq.) , H280	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

SECTION 4: First aid measures

4.1. Description of first aid measures

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General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention. Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

Exposure is not likely due to the physical state of the product (gas).

Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed None known.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Given that it does not present a risk gas supplies shall be disrupted immediately. Removal of pressurized containers or attempting to cool with water shall be entrusted the fire brigade.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

. Halogenated compounds

Carbon oxides (CO / CO2)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Information Center on: 09-471977, in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Accidental releases always pose a serious risk of fire or explosion.

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Disconnect the gas supply provided it does not present a risk. Avoid breathing fumes. Make sure to have a selfcontained breathing apparatus available and ready-to-use in the event of an emergency.

6.2. Environmental precautions

In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Disconnect the gas supply. Allow liquefied gas to evaporate and dilute into safe concentration levels in the surrounding atmosphere. If necessary control the dilution of the gas with a mist of water. Ventilate rooms in order to remove the gas.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.

RMEN

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Vapours may propagate along the floor. Prevent the forming of flammable or explosive vapour concentrations by applying sufficient ventilation. Do not use this product in close proximity to sources of ignition. Protect electrical equipment in accordance with current standards. To divert static electricity during transmission, containers must be grounded and connected by wire with the receiving containers. Do not use spark-forming tools. Pressurized gas packs (spray cans, aerosol cans) must be stored behind a wire mesh, which allows gases to escape and holds back packs flying around.

Recommended storage material

Keep only in original packaging.

Storage temperature

Protect from sunlight. Dry, cool and well ventilated Incompatible materials

Strong oxidizing agents Reducing agents

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The product contains no substances listed in the Finnish list of substances with occupational exposure limit values. DNEL

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	2476 mg/m ³
Long term – Systemic effects - Workers	Inhalation	13936 mg/m ³
2,3,3,3-Tetrafluoropropene		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	113.1 mg/m ³
Long term – Systemic effects - Workers	Inhalation	950 mg/m ³
Short term – Systemic effects - General population	Inhalation	186400 mg/m³
Short term – Systemic effects - Workers	Inhalation	186400 mg/m³
Difluoromethane		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	750 mg/m ³
Long term – Systemic effects - Workers	Inhalation	7035 mg/m ³
Pentafluoroethane		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	1753 mg/m³
Long term – Systemic effects - Workers	Inhalation	16444 mg/m ³
trans-1,3,3,3-Tetrafluoropropene		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	208.1 mg/m ³
Long term – Systemic effects - Workers	Inhalation	1170.8 mg/m ³
EC		
1,1,1,2-Tetrafluoroethane		
Route of exposure:	Duration of Exposure:	PNEC:

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According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2020/878

Intermittent release (freshwater)		1 mg/L
Marine water		10 µg/L
Sewage treatment plant		73 mg/L
2,3,3,3-Tetrafluoropropene		
Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		100 µg/L
Freshwater sediment		1.51 mg/kg
Intermittent release (freshwater)		1 mg/L
Marine water		10 µg/L
Marine water sediment		151 µg/kg
Soil		1.49 mg/kg
Difluoromethane		
Diffuor officeratie		
Route of exposure:	Duration of Exposure:	PNEC:
	Duration of Exposure:	ΡΝΕC: 142-313 μg/L
Route of exposure:	Duration of Exposure:	
Route of exposure: Freshwater	Duration of Exposure:	142-313 µg/L
Route of exposure: Freshwater Freshwater sediment	Duration of Exposure:	142-313 μg/L 534-1806.9 μg/kg
Route of exposure: Freshwater Freshwater sediment Intermittent release (freshwater)	Duration of Exposure:	142-313 μg/L 534-1806.9 μg/kg
Route of exposure: Freshwater Freshwater sediment Intermittent release (freshwater) Pentafluoroethane		142-313 μg/L 534-1806.9 μg/kg 1.42-3.13 mg/L
Route of exposure: Freshwater Freshwater sediment Intermittent release (freshwater) Pentafluoroethane Route of exposure:		142-313 μg/L 534-1806.9 μg/kg 1.42-3.13 mg/L PNEC:

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		117 μg/L
Freshwater sediment		1.25 mg/kg
Intermittent release (freshwater)		1.17 mg/L
Marine water		11.7 μg/L
Marine water sediment		125 µg/kg
Soil		755 μg/kg

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Adequate ventilation must be ensured for all gases. Where natural ventilation is not possible (cellar rooms), artificial ventilation must be installed. It is advantageous to store it in a lattice shed outdoors, as ventilation is no longer necessary in this case.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

No special when used as intended.

Individual protection measures, such as personal protective equipment

Generally

Use only CE marked protective equipment. Respiratory Equipment

Туре	Class	Colour	Standards	
Respiratory protection is not needed in the event of adequate ventilation.				
Skin protection				
Recommended	Type/Category	Standard	S	
Safety shoes	II	EN ISO 20	345 / EN ISO 20347	
Hand protection				
Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Gloves	-	-	EN374	
Eye protection				
Туре	Standards			
Safety glasses with side shields.	EN166			
0.1. Information on basic pl Physical state Gas Colour Colourless Odour / Odour threshold		operties		
ether-like, Faint pH Does not apply to gas Density (g/cm ³)				
1.11 Relative density Does not apply to gas Kinematic viscosity Does not apply to gas				
Particle characteristics Does not apply to gas				
hase changes Melting point/Freezing p Does not apply to gas Softening point/range (w Does not apply to gas Boiling point (°C) -45.939.8	oint (°C) ses. vaxes and pastes) (°C)			
Vapour pressure 1.12 kPa (21.1 °C)				

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Decomposition temperature (°C)
250
```

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Data on fire and explosion hazards
Flash point (°C)
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Does not apply to gases. Flammability (°C) Testing not relevant or not possible due to the nature of the product. Auto-ignition temperature (°C) 628 Lower and upper explosion limit (% v/v) Testing not relevant or not possible due to the nature of the product. Solubility Solubility in water Testing not relevant or not possible due to the nature of the product. n-octanol/water coefficient (LogKow) Testing not relevant or not possible due to the nature of the product. Solubility in fat (q/L) Testing not relevant or not possible due to the nature of the product. 9.2. Other information Other physical and chemical parameters No data available. Oxidizing properties Testing not relevant or not possible due to the nature of the product. SECTION 10: Stability and reactivity 10.1. Reactivity No data available. 10.2. Chemical stability The product is stable under the conditions, noted in section 7 "Handling and storage". 10.3. Possibility of hazardous reactions None known. 10.4. Conditions to avoid Sunlight Extremes of temperature Mechanical influences (e.g. Shock, pressure, impact, friction). Fire, sparks or other ignition sources.

10.5. Incompatible materials

- Strong oxidizing agents Reducing agents
- 10.6. Hazardous decomposition products

The product is not degraded when used as specified in section 1.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Acute toxicity		
Product/substance	Difluoromethane	
Test method:	OECD 403	
Species:	Rat, male/female	
Route of exposure:	Inhalation	
Test:	LC0 (4 h)	
Result:	520 000 ppm	
Product/substance	Pentafluoroethane	
Species:	Rat	
Route of exposure: Test:	Inhalation LC50 (4 hours)	
Result:	800 000 ppm	
Result.	800 000 ppm	
Product/substance	trans-1,3,3,3-Tetrafluoropropene	
Test method:	OECD 403	
Species:	Rat	
Route of exposure:	Inhalation	
Test:	LC0	
Result:	> 207 000 ppm	

Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 413 Rat
Species: Route of exposure:	Inhalation
Test:	NOAEL
Result:	5000
Skin corrosion/irritation	
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 404
Species: Result:	Rabbit
Result.	No adverse effect observed (Not irritating)
Serious eye damage/irrita	tion
	a, the classification criteria are not met.
Respiratory sensitisation	
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Species:	Human
Result:	No adverse effect observed (not sensitising)
Skin sensitisation	
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Species: Result:	Human No adverse effect observed (not sensitising)
Result.	No auverse effect observed (not sensitising)
Germ cell mutagenicity	
Product/substance	Difluoromethane
Test method:	OECD 474
Conclusion:	No adverse effect observed
Product/substance	Difluoromethane
Test method:	OECD 471
Conclusion:	No adverse effect observed
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 473
Species: Conclusion:	Human No adverse effect observed
conclusion.	
Product/substance Test method:	trans-1,3,3,3-Tetrafluoropropene OECD 474
Species:	Mouse
Conclusion:	No adverse effect observed
Carcinogenicity	
Based on available dat	a, the classification criteria are not met.
Reproductive toxicity	
Product/substance	Difluoromethane
Species:	Rat
Test:	NOAEC
Result: Conclusion:	208 000 mg/m³ No adverse effect observed
Conclusion.	No adverse effect observed
	Dentafluere athene
Product/substance Species:	Pentafluoroethane Rat
Test:	NOAEC
Result:	245 440 mg/m ³
	5
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 416
Species:	Rat
Test:	NOAEL
Result:	> 20.000 ppm
Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 414
Species:	Rat

Test: Result:	NOAEC 15.000 ppm
STOT-single exposure	
	lata, the classification criteria are not met.
STOT-repeated exposu	re
Based on available d	lata, the classification criteria are not met.
Aspiration hazard	
	lata, the classification criteria are not met.
11.2. Information on ot	:her hazards
Long term effects	
None known.	
Endocrine disrupting p	
This mixture/produc health.	t does not contain any substances known to have hormone-disrupting properties in relation to
Other information	
None known.	
None known.	
SECTION 12: Ecologica	linformation
SECTION 12. Ecologica	
12.1. Tovicity	
12.1. Toxicity Product/substance	Difluoromethane
Species:	Fish
Duration:	96 hours
Test:	LC50
Result:	1,507 - 1,731 g/L
Product/substance	Difluoromethane
Species:	Daphnia
Duration:	48 hours
Result:	833 mg/L
Product/substance	Difluoromethane

Result:	313 mg/L	
Product/substance	trans-1,3,3,3-Tetrafluoropropene	
Test method:	OECD 203	
Species:	Fish, Cyprinus carpio	
Duration:	96 hours	
Test:	LCO	
Result:	> 117 mg/L	
Product/substance	trans-1,3,3,3-Tetrafluoropropene	
Test method:	OECD 201	
Species:	Algae	
Duration:	72 hours	
Test:	NOEC	
Result:	> 170 mg/L	
Product/substance	trans-1,3,3,3-Tetrafluoropropene	

Product/substance	trans-1,3,3,3-Tetrafluoropropene
Test method:	OECD 202
Species:	Daphnia, Daphnia magna
Duration:	48 hours
Test:	EC50
Result:	> 160 mg/L

96 hours EC50

12.2. Persistence and degradability

Product/substance	Difluoromethane
Compartment:	Freshwater
Conclusion:	Not biodegradable

Test:

Product/substance Result: Conclusion:	Pentafluoroethane 5 % Not biodegradable	
Product/substance Result: Conclusion:	2,3,3,3-Tetrafluoropropene 0,1982 g/l (24 °C) -	

12.3. Bioaccumulative potential

12.5. bloaccumulative p	otential		
Product/substance LogKow:	Pentafluoroethane 1,48		
Conclusion:	-		
Product/substance	2,3,3,3-Tetrafluoropropene		
LogKow:	2		
Conclusion:	-		

conclusion	
Product/substance	trans-1,3,3,3-Tetrafluoropropene
LogKow:	<= 4
Conclusion:	Bioaccumulation is not expected

12.4. Mobility in soil

Pentafluoroethane

LogKoc = 20, Low mobility potential.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product is not covered by regulations on dangerous waste. Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste. EWC code 14 06 01* Chlorofluorocarbons, HCFC, HFC

Contaminated packing

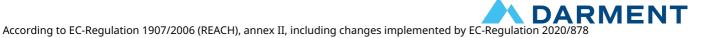
▼ EWC code 14 06 01*

01* Chlorofluorocarbons, HCFC, HFC

SECTION 14: Transport information

	14.1 14.2 UN / ID UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN3163 LIQUEFIED GAS, N.O.S.	Transport hazard class: 2 Label: 2.2 Classification code: 2A	-	No	Limited quantities: 120 ml Tunnel restriction code: (C/E) See below for additional information.
IMDG	UN3163 LIQUEFIED GAS, N.O.S.	Transport hazard class: 2 Label: 2.2 Classification code: 2A	-	No	Limited quantities: 120 ml

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	14.1 14.2 UN / ID UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
		2			EmS: F-C S-V See below for additional information.
ΙΑΤΑ	UN3163 LIQUEFIED GAS, N.O.S.	Transport hazard class: 2 Label: 2.2 Classification code: 2A	-	No	See below for additional information.

* Packing group

** Environmental hazards

Additional information

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

This product is within scope of the regulations of transport of dangerous goods.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

Restricted to professional users.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances Not applicable.

Additional information

Not applicable.

Sources

Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H221, Flammable gas

H280, Contains gas under pressure; may explode if heated.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor



STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard to physical hazards has been based on experimental data.

▼ The safety data sheet is validated by

Darment Oy

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: FI-en

ARMENT