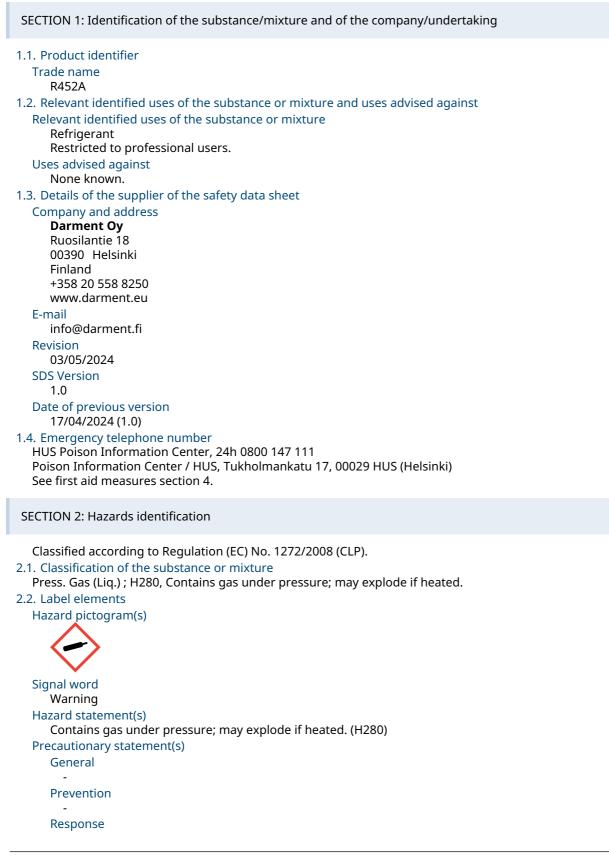


SAFETY DATA SHEET

R452A



RMEN

Storage

Protect from sunlight. Store in a well-ventilated place. (P410+P403) Disposal

Hazardous substances

Pentafluoroethane 2,3,3,3-Tetrafluoropropene Difluoromethane

▼ Additional labelling

Contains fluorinated greenhouse gases.

2.3. Other hazards

Additional warnings

In the event of leaks, high concentrations of gases can quickly form. They can be toxic, asphyxiating, or explosive. This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Pentafluoroethane	CAS No.: 354-33-6 EC No.: 206-557-8 REACH: 01-2119485636-25-XXXX Index No.:	57,2-60,8%	Press. Gas (Liq.) , H280	
2,3,3,3-Tetrafluoropropene	CAS No.: 754-12-1 EC No.: 468-710-7 REACH: 01-0000019665-61-XXXX Index No.:	29,0-30,1%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	
Difluoromethane	CAS No.: 75-10-5 EC No.: 200-839-4 REACH: 01-2119471312-47-XXXX Index No.:	9,3-12,7%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

▼ Skin contact

Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention. Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

Exposure is not likely due to the physical state of the product (gas).

Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Given that it does not present a risk gas supplies shall be disrupted immediately. Removal of pressurized containers or attempting to cool with water shall be entrusted the fire brigade.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Halogenated compounds

Carbon oxides (CO / CO2)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Information Center on: 09-471977, in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Accidental releases always pose a serious risk of fire or explosion.

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Disconnect the gas supply provided it does not present a risk. Avoid breathing fumes. Make sure to have a selfcontained breathing apparatus available and ready-to-use in the event of an emergency.

6.2. Environmental precautions

In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Disconnect the gas supply. Allow liquefied gas to evaporate and dilute into safe concentration levels in the surrounding atmosphere. If necessary control the dilution of the gas with a mist of water. Ventilate rooms in order to remove the gas.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste. See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Vapours may propagate along the floor. Prevent the forming of flammable or explosive vapour concentrations by applying sufficient ventilation. Do not use this product in close proximity to sources of ignition.

Protect electrical equipment in accordance with current standards. To divert static electricity during transmission, containers must be grounded and connected by wire with the receiving containers. Do not use spark-forming tools. Pressurized gas packs (spray cans, aerosol cans) must be stored behind a wire mesh, which allows gases to escape and holds back packs flying around.

Recommended storage material

Keep only in original packaging.

Storage temperature

Protect from sunlight.

Dry, cool and well ventilated < 50°C Incompatible materials Powdered metals

Strong oxidizing agents Reducing agents

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The product contains no substances listed in the Finnish list of substances with occupational exposure limit values.

2,3,3,3-Tetrafluoropropene		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	113.1 mg/m ³
Long term – Systemic effects - Workers	Inhalation	950 mg/m³
Short term – Systemic effects - General population	Inhalation	186400 mg/m ³
Short term – Systemic effects - Workers	Inhalation	186400 mg/m³
Difluoromethane		
Diffuoromethane		
Duration:	Route of exposure:	DNEL:
	Route of exposure: Inhalation	DNEL: 750 mg/m³
Duration:	•	
Duration: Long term – Systemic effects - General population	Inhalation	750 mg/m ³
Duration: Long term – Systemic effects - General population Long term – Systemic effects - Workers	Inhalation	750 mg/m ³
Duration: Long term – Systemic effects - General population Long term – Systemic effects - Workers Pentafluoroethane	Inhalation Inhalation	750 mg/m³ 7035 mg/m³

PNEC

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		100 µg/L
Freshwater sediment		1.51 mg/kg
Intermittent release (freshwater)		1 mg/L
Marine water		10 µg/L
Marine water sediment		151 µg/kg
Soil		1.49 mg/kg

Difluoromethane		
Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		142-313 µg/L
Freshwater sediment		534-1806.9 μg/kg
Intermittent release (freshwater)		1.42-3.13 mg/L

Pentafluoroethane		
Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		100 µg/L
Freshwater sediment		600 µg/kg
Intermittent release (freshwater)		1 mg/L

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations Smoking, drinking and consumption of food is not allowed in the work area. **Exposure scenarios** There are no exposure scenarios implemented for this product. **Exposure** limits Occupational exposure limits have not been defined for the substances in this product. Appropriate technical measures Adequate ventilation must be ensured for all gases. Where natural ventilation is not possible (cellar rooms), artificial ventilation must be installed. It is advantageous to store it in a lattice shed outdoors, as ventilation is no longer necessary in this case. Hygiene measures In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face. Measures to avoid environmental exposure No special when used as intended. Individual protection measures, such as personal protective equipment Generally Use only CE marked protective equipment. **Respiratory Equipment** Work situation Class Colour Standards Туре Respiratory protection is not needed in the event of adequate ventilation. Self contained EN137, EN139 In case of inadequate ventilation breathing apparatus Skin protection Recommended **Type/Category** Standards Safety shoes Π EN ISO 20345 / EN ISO 20347

In the likelihood of direct or incidental exposure, wear wholebody protection, due to the risk of frost bites or skin burns.

Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Fluoropolymer elastomer (e.g. Viton®)	0,7	> 480	EN374-2, EN374-3, EN388	

Eye protection

Туре	Standards	
Face shield alternatively safety glasses with side shields.	EN166	E

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state
 - Gas

RMEN

Colour Colourless Odour / Odour threshold Faint, ether-like pН Does not apply to gases. Density (g/cm³) 1.14 **Relative density** Does not apply to gases. Kinematic viscosity Does not apply to gases. Particle characteristics Does not apply to gases. Phase changes Melting point/Freezing point (°C) Does not apply to gases. Softening point/range (waxes and pastes) (°C) Does not apply to gases. Boiling point (°C) -46.93 Vapour pressure 11.88 bar (25 °C) Relative vapour density Testing not relevant or not possible due to the nature of the product. Decomposition temperature (°C) Testing not relevant or not possible due to the nature of the product. Data on fire and explosion hazards Flash point (°C) Does not apply to gases. Flammability (°C) Testing not relevant or not possible due to the nature of the product. Auto-ignition temperature (°C) Testing not relevant or not possible due to the nature of the product. Lower and upper explosion limit (% v/v) Testing not relevant or not possible due to the nature of the product. Solubility Solubility in water Testing not relevant or not possible due to the nature of the product. n-octanol/water coefficient (LogKow) Testing not relevant or not possible due to the nature of the product. Solubility in fat (g/L) Testing not relevant or not possible due to the nature of the product. 9.2. Other information Other physical and chemical parameters No data available. Oxidizing properties Testing not relevant or not possible due to the nature of the product. SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid Sunlight

10.5. Incompatible materials

Powdered metals Strong oxidizing agents Reducing agents

10.6. Hazardous decomposition products

The product is not degraded when used as specified in section 1.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

▼ Acute toxicity

Product/substance	Pentafluoroethane
Species:	Rat
Route of exposure:	Inhalation
Test:	LC50 (4 hours)
Result:	800 000 ppm

Product/substance	Difluoromethane
Test method:	OECD 403
Species:	Rat, male/female
Route of exposure:	Inhalation
Test:	LC0 (4 h)
Result:	520 000 ppm

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

▼ Germ cell mutagenicity

Product/substance	Difluoromethane
Test method:	OECD 474
Conclusion:	No adverse effect observed

Product/substance	Difluoromethane
Test method:	OECD 471
Conclusion:	No adverse effect observed

Carcinogenicity

Based on available data, the classification criteria are not met.

▼ Reproductive toxicity

Product/substance	Pentafluoroethane
Species:	Rat
Test:	NOAEC
Result:	245 440 mg/m³

Product/substance	Difluoromethane
Species:	Rat
Test:	NOAEC
Result:	208 000 mg/m³
Conclusion:	No adverse effect observed

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Long term effects

None known.

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

None known.

SECTION 12: Ecological information

12.1. ▼Toxicity

Product/substance Species: Duration: Test: Result:	Difluoromethane Fish 96 hours LC50 1,507 - 1,731 g/L	
Product/substance Species: Duration: Result:	Difluoromethane Daphnia 48 hours 833 mg/L	
Product/substance Species: Compartment: Duration: Test: Result:	Difluoromethane Algae Freshwater 96 hours EC50 313 mg/L	
12.2. ▼ Persistence and Product/substance Result: Conclusion:	degradability Pentafluoroethane 5 % Not biodegradable	
Product/substance Result: Conclusion:	2,3,3,3-Tetrafluoropropene 0,1982 g/l (24 °C) -	
Product/substance Compartment: Conclusion:	Difluoromethane Freshwater Not biodegradable	
12.3. Bioaccumulative p Product/substance LogKow: Conclusion:	otential Pentafluoroethane 1,48 -	

Product/substance	2,3,3,3-Tetrafluoropropene
LogKow:	2
Conclusion:	-

12.4. Mobility in soil

Pentafluoroethane

LogKoc = 20, Low mobility potential.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product is not covered by regulations on dangerous waste. Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste.

EWC code 14 06 01* Chlorofluorocarbons, HCFC, HFC Contaminated packing EWC code 14 06 01* Chlorofluorocarbons, HCFC, HFC

SECTION 14: Transport information

	14.1 14.2 UN / ID UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN1078 REFRIGERANT GAS, N.O.S. (Pentafluoroethane, 2,3,3,3- Tetrafluoropropene, Difluorometha	Transport hazard class: 2 Label: 2.2 ne) Classification code: 2A	-	No	Limited quantities: 120 ml Tunnel restriction code: (C/E) See below for additional information.
IMDG	UN1078 REFRIGERANT GAS, N.O.S. (Pentafluoroethane, 2,3,3,3- Tetrafluoropropene, Difluorometha	Transport hazard class: 2 Label: 2.2 ne) Classification code: 2A	-	No	Limited quantities: 120 ml EmS: F-C S-V See below for additional information.
ΙΑΤΑ	UN1078 REFRIGERANT GAS, N.O.S. (Pentafluoroethane, 2,3,3,3- Tetrafluoropropene, Difluorometha	Transport hazard class: 2 Label: 2.2 ne) Classification code: 2A	-	No	See below for additional information.

* Packing group

** Environmental hazards

Additional information

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

This product is within scope of the regulations of transport of dangerous goods.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments No data available.

SECTION 15: Regulatory information

 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Restrictions for application Restricted to professional users.
Demands for specific education No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.	
Additional information Not applicable.	
Sources	
Commission Regulation (EU) No 1357/2014 of 18 December 2014 on	
Regulation (EC) No 1272/2008 of the European Parliament and of the classification, labelling and packaging of substances and mixtures (C	
Regulation (EC) No 1907/2006 of the European Parliament and of the	e Council of 18 December 2006 concerning the
Registration, Evaluation, Authorisation and Restriction of Chemicals ((REACH).
5.2. Chemical safety assessment No	
SECTION 16: Other information	
Full text of H-phrases as mentioned in section 3	
H221, Flammable gas	
H280, Contains gas under pressure; may explode if heated.	
Abbreviations and acronyms ADN = European Provisions concerning the International Carriage of Da	ingerous Coods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Da	
ATE = Acute Toxicity Estimate	5
BCF = Bioconcentration Factor CAS = Chemical Abstracts Service	
CE = Conformité Européenne (European conformity)	
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC	C) No. 1272/2008]
CSA = Chemical Safety Assessment CSR = Chemical Safety Report	
DMEL = Derived Minimal Effect Level	
DNEL = Derived No Effect Level	
EINECS = European Inventory of Existing Commercial chemical Substance ES = Exposure Scenario	les
EUH statement = CLP-specific Hazard statement	
EuPCS = European Product Categorisation System EWC = European Waste Catalogue	
GHS = Globally Harmonized System of Classification and Labelling of Ch	emicals
IARC = International Agency for Research on Cancer (IARC)	
IATA = International Air Transport Association IBC = Intermediate Bulk Container	
IMDG = International Maritime Dangerous Goods	
LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution Fror	n Shins 1973 as modified by the Protocol of
1978. ("Marpol" = marine pollution)	in Ships, 1975 as modified by the Protocol of
OECD = Organisation for Economic Co-operation and Development	
PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration	
RID = The Regulations concerning the International Carriage of Dangero	ous Goods by Rail
RRN = REACH Registration Number	
SCL = A specific concentration limit SVHC = Substances of Very High Concern	
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure	
STOT-SE = Specific Target Organ Toxicity - Single Exposure TWA = Time weighted average	
UN = United Nations	
UVBC = Unknown or variable composition, complex reaction products o	r of biological materials
VOC = Volatile Organic Compound vPvB = Very Persistent and Very Bioaccumulative	
Additional information The classification of the mixture in regard to physical hazards has been	based on experimental data.
The safety data sheet is validated by	· · · · · · · · · · · · · · · · · · ·
Darment Oy	
Other A change (in propertion to the last essential change (first sinher in SDS)	version soo section 1) is marked with a
A change (in proportion to the last essential change (first cipher in SDS v	version, see section T)) is marked with a

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: FI-en