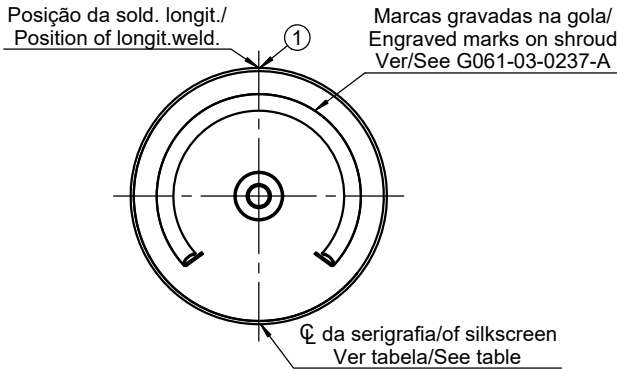
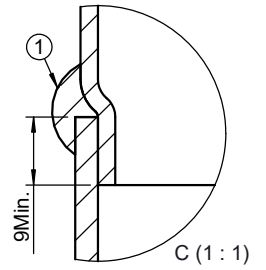
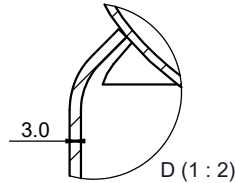
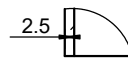
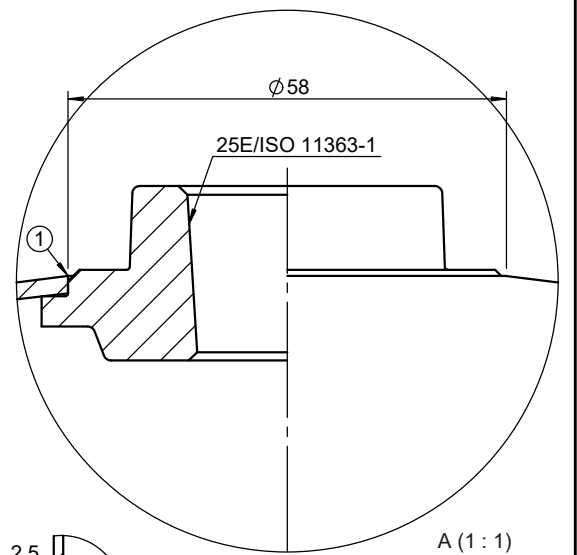
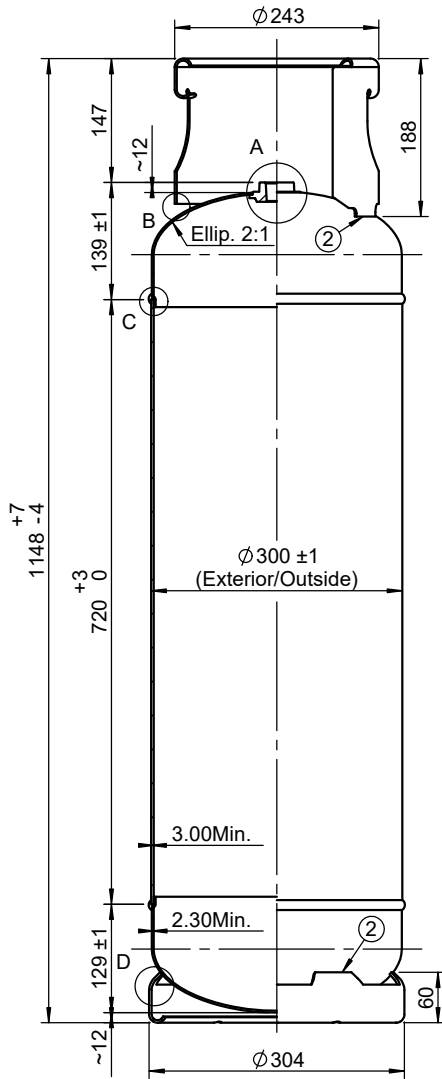


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Tabela/Table:

Serigrafia / Silkscreen	Desenho / Drawing	Cor / Colour
Sim/Yes	SER0612	Branco/White RAL9003
Não/No	N/A	N/A

ESPECIFICAÇÃO DA GARRAFA/CYLINDER SPECIFICATION Mod. PD021 Rev.5	CONSTRUÇÃO DE ACORDO COM/CONSTRUCTION AS PER- EN13322-1:2003+A1:2006 / (Joint Effic.) J=0.9 + Directive 2010/35/UE (TPED) + ADR/RID 2017	
	Corpo/Body- P310 NB/EN 10120:2008	
	Bolacha/Bung- C22E / EN 10083-2:2006	
	Gola/Shroud- S235JR/EN 10025-2:2004 ou/or Equivalente/Equivalent	
	Asa/Handle- _____	
	Pé/Footing- S235JR/EN 10025-2:2004 ou/or Equivalente/Equivalent	
	Placa/Plate- _____	
	Chapéu/Cap.- _____	
	Cap./W.Cap.- 061.00 L Min.	Pr.Reb./Burst Pr.- 94,5 barMin.
	G. Refrigerantes/Refrig. Gases-	Teste Fuga./Leak.Test.- 6bar (N2)
	Tara sem válv./Tare W. without valve- ~27,4 kg	
Pr.Teste/Test Pr.42.0 bar	Tara com válv./Tare W. with valve- _____	
ACABAMENTO/FINISHING	Decapagem/Shotblasting-Quality surface SA 2 1/2 //ISO8501-1-2007 Primário rico em zinco com/One coat zinc primer with 15µm. Esmalte em pó poliéster com/Polyester powder coating with 60µm. Cores/Colours- Garrafa/Cylinder - Azul/Blue PMS 2736C Serigrafia/Silkscreen - Ver tabela/See table	

COMPONENTES/COMPONENTS	ESC./SCAL.	MODELO DE APROVAÇÃO / TYPE APPROVAL - 011G061	GARRAFA/CYLINDER 61Lit. Cap./W.C. GASES REFRIG./REFRIG. GASES	G061-03-0237
Bolacha/Bung- BLM255 Gola/Shroud- GL0119 Asa/Handle- _____ Pé/Footing- PE0008 Placa Id./Id. Plate- _____ Chapéu/Cap.- _____	/			

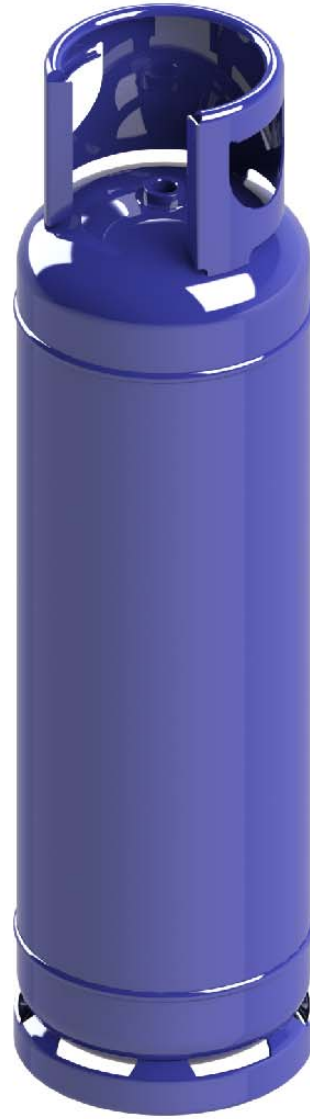
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Garrafa com serigrafia/
Cylinder with silkscreen



Garrafa sem serigrafia/
Cylinder without silkscreen



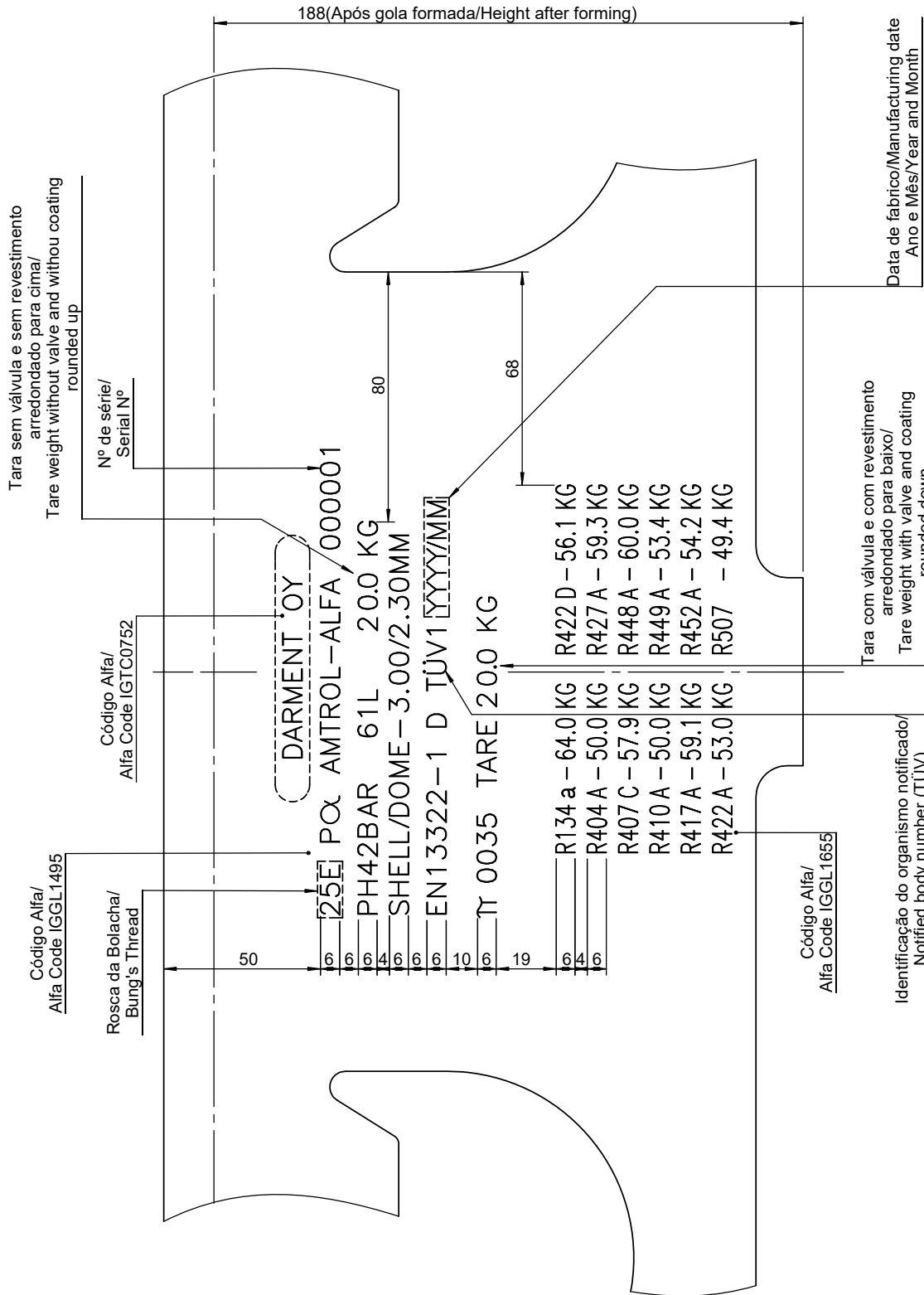
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ESP: DA GRF. CYLINDER SPEC.	TI CONSTRUÇÃO DE ACORDO COM/CONSTRUCTION AS PER- EN13322-1:2003+A1:2006 / (Joint Effic.) J=0.9 + Directive 2010/35/UE (TPED) + ADR/RID 2017				
	Cap./W.Cap.-061.00 L Min.	Pr. Teste/Test Pr.-42.0 bar	REV.	DESCRIÇÃO/DESCRIPTION	
	G. Refrigerantes/Refrig. Gases-	Pr.Reb./Burst Pr.- 94,5 barMin.			
		Teste Fuga./Leak.Test.- 6bar (N2)			
			Tara sem válv./Tare W. without valve- ~27,4 kg	Tara com válv./Tare W. with valve- _____	
MODELO DE APROVAÇÃO / TYPE APPROVAL- 011G061			ESC./SCAL.	G061-03-0237	
GARRAFA/CYLINDER			/		ENGENHARIA PRODUTO/PRODUCT ENGINEERING
61Lit. Cap./W.C. GASES REFRIG./REFRIG. GASES					DES./DRAW. 29/11/2017 Sergio Pereira
			APROV./APPROV. 04/12/2017 Mariana Ascensao		

Mod. PD022 Rev.5

DARMENT



Mod. PD023 Rev.4

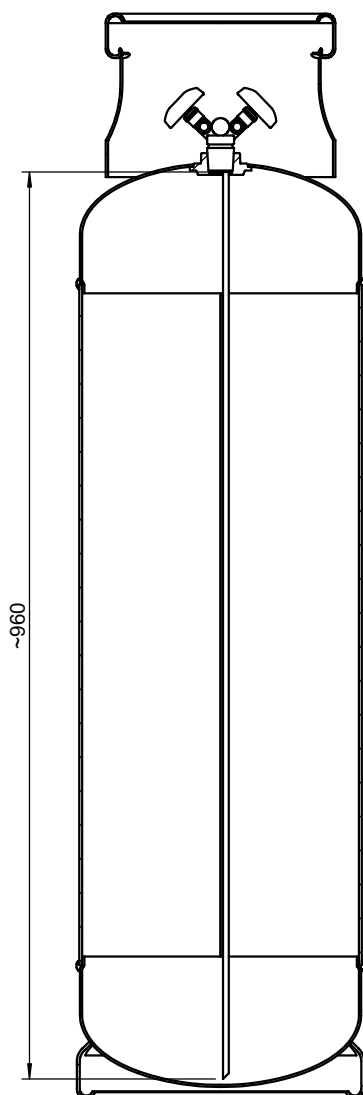
E MATERIAL: -		ISO2768-1 v
REV.	DESCRIÇÃO DA REVISÃO/REVISION DESCRIPTION	
Marcas Gravadas na Gola/Engraved Marks on Shroud		ESC./SCAL.
61Lit. Cap./W.C.		1:2
G061-03-0237-A		
ENGENHARIA PRODUTO/PRODUCT ENGINEERING		
DES./DRAW.	30/11/2017	Sergio Pereira
APROV./APPROV.	04/12/2017	Mariana Ascensao

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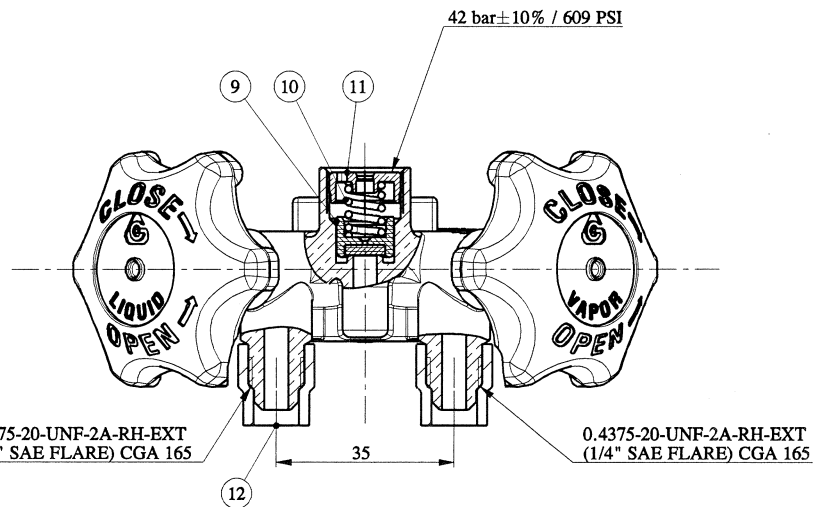
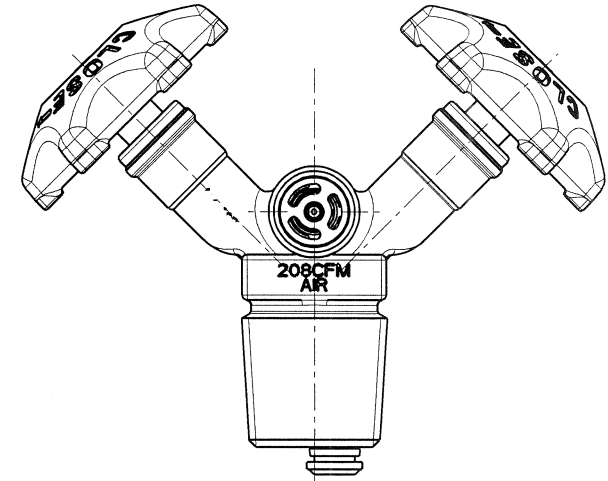
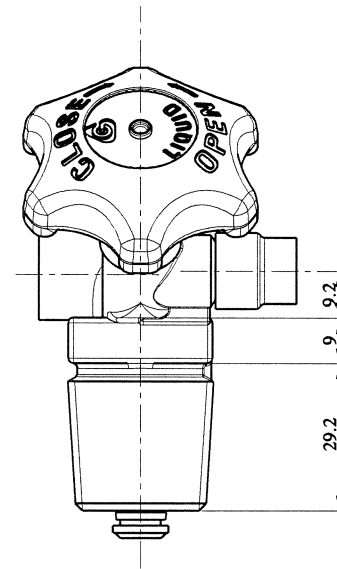
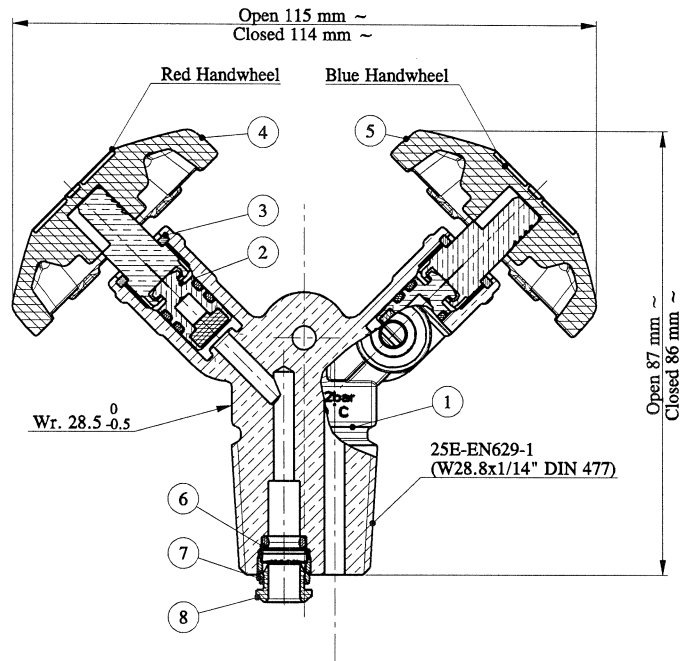
Válvula/Valve: Omeca 76.0.190.0184


- Montar tubo D6 x d4 x 1229mm (CC.VALCOM.00174), entra 18mm na válvula;/Assembly dip tube D6 x d4 x1229mm, entry 18mm into the valve
- Cortar tubo para 960mm./Cut dip tube to 960mm


Mod. PD023 Rev.4

E MATERIAL:		ISO2768-1 v	
REV.	DESCRIÇÃO DA REVISÃO/REVISION DESCRIPTION		
Garrafa com válvula e comprimento do tubo/ Cylinder with valve and length of the tube		ESC./SCAL.	G061-03-0237-B ENGENHARIA PRODUTO/PRODUCT ENGINEERING
		/	


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- Markings:
- Cavagna Group Symbol 
 - EU
 - 208 CMF AIR
 - Month and two last figures of year of construction
 - 42 bar
 - 40° C
 - 0184

 (see 2001101736)

12	Thread protection	2	1201500385
11	Spring retainer	1	0801100007
10	Spring	1	0701100177
9	Assembled piston	1	0309500089
8	Pusher	1	3001102525
7	Assembled capsule	1	3001102524
6	Toroidal ring	1	0401105517
5	Blue Hanwheel Ral 5017	1	0201100207
4	Red Hanwheel Ral 3016	1	0201100206
3	Washer	2	1501100571
2	Assembled piston	2	0309500242
1	Body	1	0101501251
POS	DENOMINATION	Q.	DRAW NR.

DESCRIPTION		Cylinder valve for refrigerant gases					
 cavagna group OMECA	GEN. TOLL. ±-	GEN. FILL. R -	ANG. TOLL. ±-	DRAFT -	SCALE 1:1	SHEET 1 / 1	
	RESPONS.	DRAWN	ISSUE	MATERIAL			
	DATE	03-05-96	03-05-96	/			
	SIGNATURE	Miglioranzi	Donini	DRAW NUMBER			
	ACTIVITY	NUMBER 19208	PROJECT -	7601900184			
SIGN.	Treccani	REFERENCE -					
INDEX	A4	XXXXX XXXXX					

DARMENT

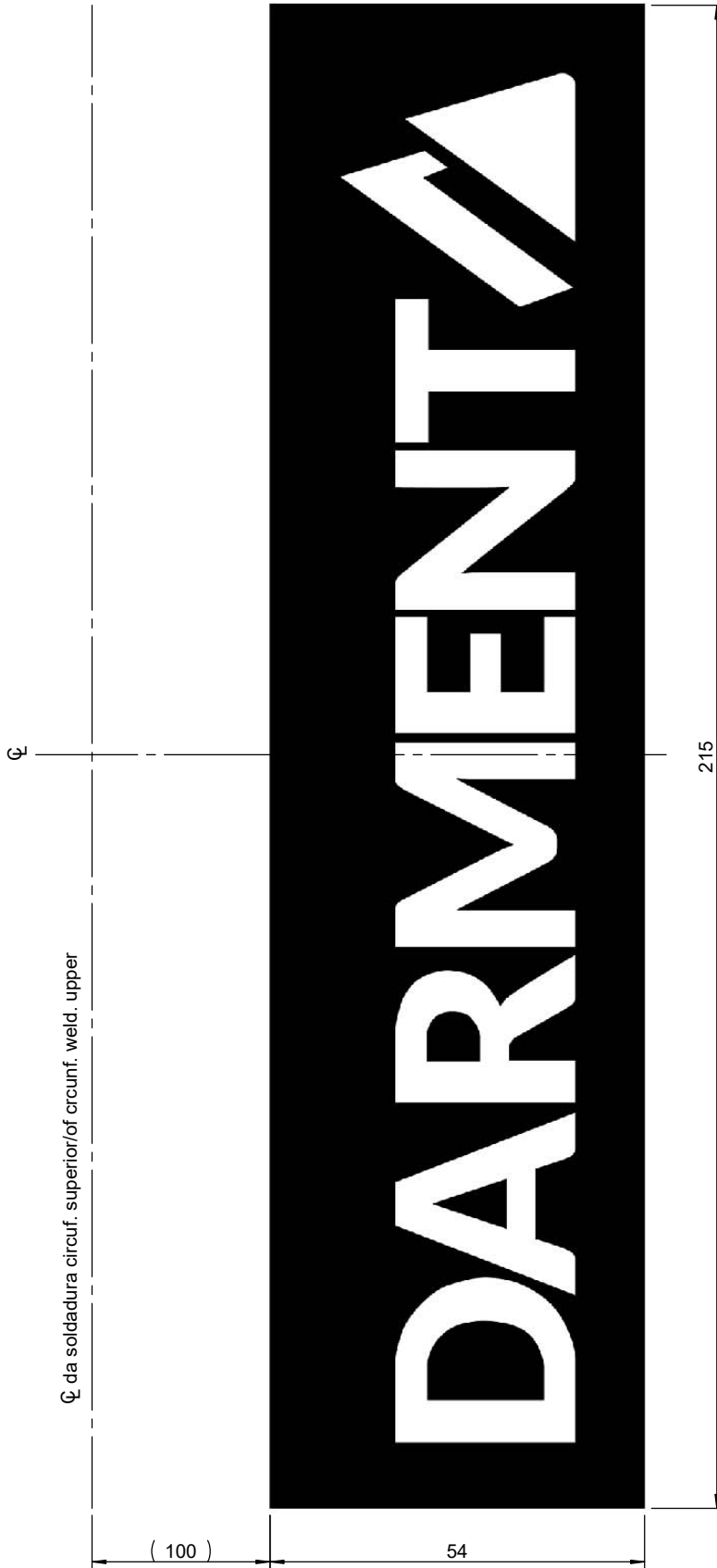


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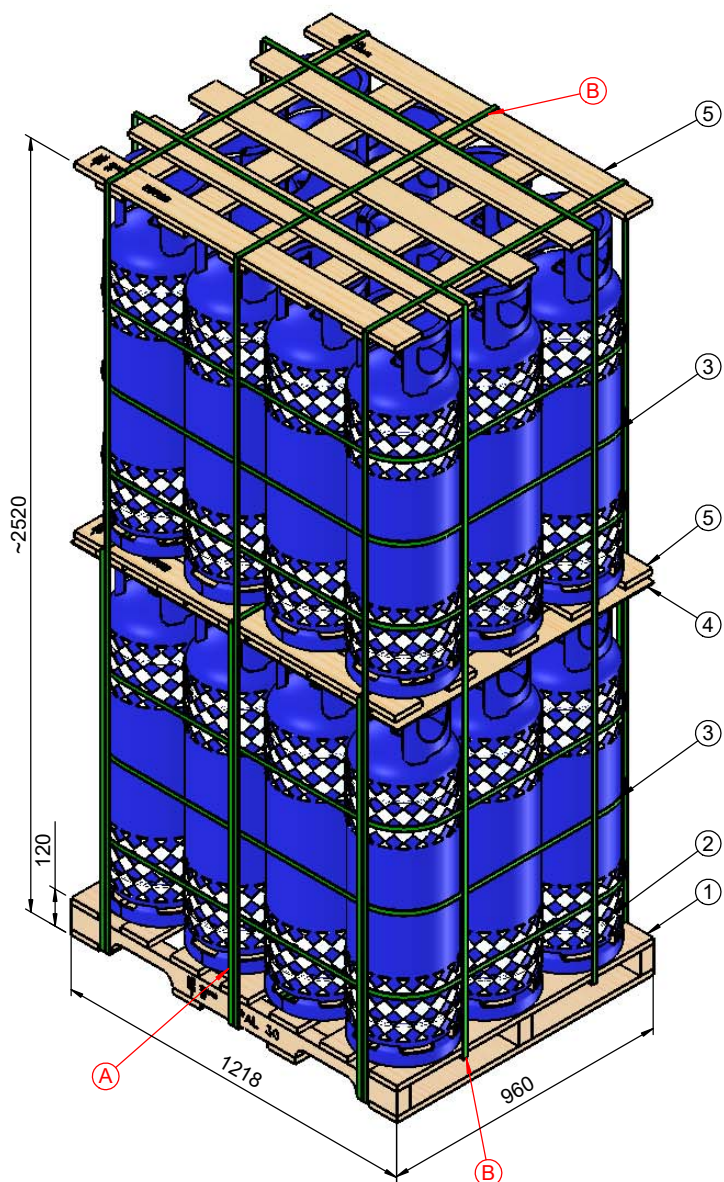
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Cor/Colour: Branco/White RAL9003

Mod. PD023 Rev.4	E MATERIAL:		ISO2768-1 v
	REV.	DESCRIÇÃO DA REVISÃO/REVISION DESCRIPTION	SER0612
	Serigrafia/Silkscreen		ESC./SCAL.
61Lit. Cap./W.C.		1:1	ENGENHARIA PRODUTO/PRODUCT ENGINEERING
		DES./DRAW.	29/11/2017 Sergio Pereira
		APROV./APPROV.	04/12/2017 Mariana Ascensao

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**"EMBALAGEM SEM FILME PLÁSTICO/
PACKAGING WITHOUT PLASTIC FILM"**

- (A) Colocar poliprocinta nas garrafas da palete inferior, a passar pelo estrado da camada superior
- (B) Colocar poliprocinta no conjunto das 2 camadas

Peso da embalagem/Packing weight=
24 x 27,7 + 50 = 715kg

Volume por embalagem/Packing volume=
1,218 x 0,960 x 2,520 = 2,9m3

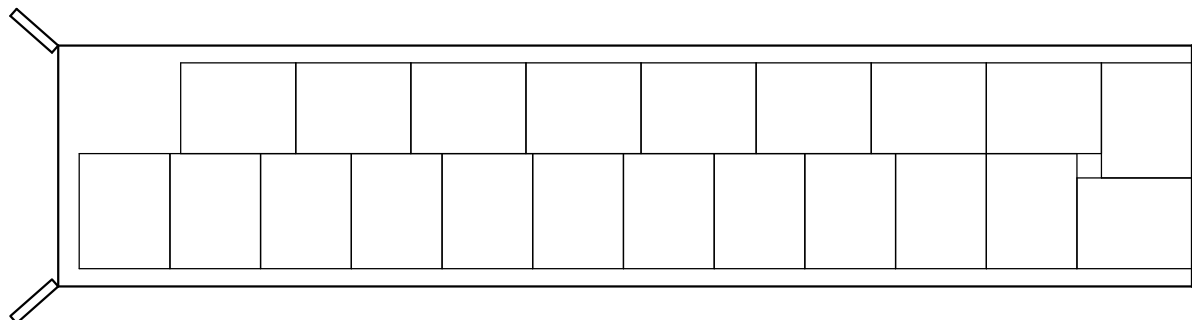
Nº de garrafas por Cont. 40'HC
Nº of cylinders by Cont. 40'HC

21Pal. x 24grfs = 504grfs

Dimensões interiores do Cont. 40'HC/
Inside dimensions of the Cont. 40'HC

C = 12000mm
L = 2350mm
H = 2580mm (porta/door)

- ① Palete/Pallet PAL030
- ② Rede Plástica/Plastic Net (200mm)
(Todas as grfs) / (All Cylinders.)
- ③ Poliprocinta/
Belt PET
- ④ Placa de Platex/Platex Plate
- ⑤ Estrado/Est. EST030



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Mod. PD023 Rev.4

E MATERIAL:		ISO2768-1 v	
REV.	DESCRIÇÃO DA REVISÃO/REVISION DESCRIPTION		
Carregamento Paletizado em Cont. 40'HC/ Palletized Load Cont. 40'HC		ESC./SCAL.	G061-03-0237-C
		ENGENHARIA PRODUTO/PRODUCT ENGINEERING	
		DES./DRAW.	30/11/2017 Sergio Pereira
		APROV./APPROV.	04/12/2017 Mariana Ascensao