

Technical Data Sheet

ENGINEERING
TOMORROW



Compressor model **GL45TB**
Voltage **220-240V 50Hz ~1**
Refrigerant **R134a**

APPLICATION

COMPRESSOR

MOTOR

| | | | | | |
|----------------------|---------------------------|--------------|----------------------|--------------------------|---------------|
| Application | High-Medium Back Pressure | Displacement | 4,56 cm ³ | Nominal Power | 1/6 hp |
| Refrigerant | R134a | Diameter | 19,09 mm | Voltage/Frequency | 220-240V 50Hz |
| Evaporating Temp. | -25,0 °C to 10,0 °C | Stroke | 15,93 mm | Voltage range | 187-255 V |
| Expansion | Capillar/Valve | Net Weight | 8,04 Kg | Type | CSIR |
| Comp. Cooling | Fan cooled | Oil type | ISO VG 32 ESTER | Phase number | 1 PH |
| Max. ambient temp. | 43,0 °C | Oil charge | 260 cm ³ | Locked Rotor Amps (LRA) | 6,50 A |
| Compatible refriger. | R1234yf | | | Max. Cont. Current (MCC) | 2,00 A |
| | | | | Main W. resist. at 25°C | 22,70 Ω |
| | | | | Start W. resist. at 25°C | 39,50 Ω |

NOMINAL PERFORMANCE

| | ASHRAE | CECOMAF |
|------------------|--------------|--------------|
| Cooling Capacity | 352 kCal/h | 341 W |
| COP | 1,86 W/W | 1,61 W/W |
| EER | 1,60 kCal/Wh | 1,39 kCal/Wh |
| Input Power | 220 W | 212 W |
| Current | 1,20 A | 1,17 A |

APPROVALS



TEST CYCLE CONDITIONS

| | ASHRAE HMBP (D) | CECOMAF HMBP (C) |
|---------------------------------------|--------------------|---------------------|
| Evaporating temp. (T _e) | 7,2 °C | 5,0 °C |
| Condensing temp. (T _c) | 55,0 °C | 55,0 °C |
| Liquid temp. (T _{liq.}) | 46,0 °C | 55,0 °C |
| Ambient temp. (T _{amb.}) | 35,0 °C | 32,0 °C |
| Suction temp. (T _{suction}) | 35,0 °C | 32,0 °C |
| Voltage/Frequency | 220 V 50 Hz | 220 V 50 Hz |

ELECTRICAL COMPONENTS

| | | | | |
|-------------------------|-------------------|-------------------|--|--|
| Starting capacitor | 47- 56 μF 330 V | | | |
| Relay | Option 1 | | | |
| Reference | 2014 108. | | | |
| Pick-Up | 2,70 A | | | |
| Drop-Out | 2,30 A | | | |
| Protector | Option 1 | Option 2 | | |
| Reference | MRT77AMK | T0068 | | |
| Current | 5,80 A | 5,80 A | | |
| Time check | 7,5-14 seg | 7,5-14 seg | | |
| Disc temp. (Open/Close) | 105,00 / 61,00 °C | 105,00 / 62,00 °C | | |



ASHRAE

| Tc °C | Te °C | Cooling Capacity kCal/h | Consumption W | Current A | COP W/W | EER kCal/Wh |
|----------|----------|-------------------------------|------------------|--------------|------------|----------------|
| 40 | -25 | 96 | 108 | 0,88 | 1,03 | 0,89 |
| 40 | -20 | 130 | 116 | 0,90 | 1,30 | 1,12 |
| 40 | -15 | 172 | 126 | 0,92 | 1,59 | 1,37 |
| 40 | -10 | 221 | 136 | 0,95 | 1,89 | 1,62 |
| 40 | -5 | 277 | 148 | 0,98 | 2,18 | 1,88 |
| 40 | 0 | 341 | 160 | 1,01 | 2,47 | 2,13 |
| 40 | 5 | 412 | 174 | 1,05 | 2,75 | 2,37 |
| 40 | 7,2 | 445 | 180 | 1,07 | 2,88 | 2,47 |
| 40 | 10 | 490 | 188 | 1,10 | 3,03 | 2,60 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 45 | -25 | 88 | 108 | 0,88 | 0,95 | 0,81 |
| 45 | -20 | 119 | 119 | 0,91 | 1,17 | 1,00 |
| 45 | -15 | 157 | 130 | 0,93 | 1,40 | 1,21 |
| 45 | -10 | 202 | 143 | 0,97 | 1,65 | 1,42 |
| 45 | -5 | 255 | 156 | 1,00 | 1,90 | 1,63 |
| 45 | 0 | 315 | 171 | 1,04 | 2,15 | 1,85 |
| 45 | 5 | 382 | 186 | 1,09 | 2,39 | 2,05 |
| 45 | 7,2 | 414 | 193 | 1,11 | 2,49 | 2,14 |
| 45 | 10 | 457 | 203 | 1,14 | 2,62 | 2,25 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 50 | -25 | 80 | 108 | 0,88 | 0,86 | 0,74 |
| 50 | -20 | 107 | 121 | 0,91 | 1,04 | 0,89 |
| 50 | -15 | 142 | 134 | 0,94 | 1,23 | 1,06 |
| 50 | -10 | 184 | 149 | 0,98 | 1,44 | 1,23 |
| 50 | -5 | 233 | 164 | 1,03 | 1,65 | 1,42 |
| 50 | 0 | 289 | 181 | 1,08 | 1,86 | 1,60 |
| 50 | 5 | 353 | 199 | 1,13 | 2,07 | 1,78 |
| 50 | 7,2 | 383 | 207 | 1,16 | 2,16 | 1,85 |
| 50 | 10 | 424 | 217 | 1,19 | 2,27 | 1,95 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 55 | -25 | 72 | 108 | 0,88 | 0,78 | 0,67 |
| 55 | -20 | 96 | 123 | 0,92 | 0,91 | 0,78 |
| 55 | -15 | 127 | 138 | 0,96 | 1,07 | 0,92 |
| 55 | -10 | 165 | 155 | 1,00 | 1,24 | 1,06 |
| 55 | -5 | 211 | 173 | 1,05 | 1,42 | 1,22 |
| 55 | 0 | 263 | 191 | 1,11 | 1,60 | 1,38 |
| 55 | 5 | 323 | 211 | 1,17 | 1,78 | 1,53 |
| 55 | 7,2 | 352 | 220 | 1,20 | 1,86 | 1,60 |
| 55 | 10 | 391 | 232 | 1,24 | 1,96 | 1,69 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 60 | -25 | 64 | 108 | 0,88 | 0,69 | 0,59 |
| 60 | -20 | 84 | 125 | 0,92 | 0,78 | 0,67 |
| 60 | -15 | 112 | 142 | 0,97 | 0,91 | 0,78 |
| 60 | -10 | 146 | 161 | 1,02 | 1,06 | 0,91 |
| 60 | -5 | 188 | 181 | 1,08 | 1,21 | 1,04 |
| 60 | 0 | 237 | 202 | 1,14 | 1,37 | 1,18 |
| 60 | 5 | 294 | 223 | 1,21 | 1,53 | 1,32 |
| 60 | 7,2 | 321 | 233 | 1,25 | 1,60 | 1,38 |
| 60 | 10 | 358 | 246 | 1,29 | 1,69 | 1,45 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 65 | -25 | 56 | 108 | 0,88 | 0,60 | 0,52 |
| 65 | -20 | 73 | 127 | 0,93 | 0,67 | 0,57 |
| 65 | -15 | 96 | 147 | 0,98 | 0,77 | 0,66 |
| 65 | -10 | 128 | 167 | 1,04 | 0,89 | 0,76 |
| 65 | -5 | 166 | 189 | 1,10 | 1,02 | 0,88 |
| 65 | 0 | 212 | 212 | 1,17 | 1,16 | 1,00 |
| 65 | 5 | 264 | 236 | 1,25 | 1,30 | 1,12 |
| 65 | 7,2 | 290 | 247 | 1,29 | 1,37 | 1,18 |
| 65 | 10 | 325 | 261 | 1,35 | 1,45 | 1,25 |

CECOMAF

| Tc °C | Te °C | Cooling Capacity W | Consumption W | Current A | COP W/W | EER kCal/Wh |
|----------|----------|--------------------------|------------------|--------------|------------|----------------|
| 40 | -25 | 103 | 109 | 0,88 | 0,95 | 0,82 |
| 40 | -20 | 141 | 117 | 0,90 | 1,20 | 1,04 |
| 40 | -15 | 186 | 127 | 0,92 | 1,47 | 1,27 |
| 40 | -10 | 239 | 137 | 0,95 | 1,74 | 1,51 |
| 40 | -5 | 299 | 149 | 0,98 | 2,01 | 1,74 |
| 40 | 0 | 367 | 161 | 1,02 | 2,28 | 1,97 |
| 40 | 5 | 443 | 175 | 1,06 | 2,53 | 2,19 |
| 40 | 7,2 | 479 | 181 | 1,08 | 2,64 | 2,28 |
| 40 | 10 | 527 | 189 | 1,10 | 2,78 | 2,40 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 45 | -25 | 94 | 109 | 0,88 | 0,87 | 0,75 |
| 45 | -20 | 128 | 119 | 0,91 | 1,07 | 0,93 |
| 45 | -15 | 169 | 131 | 0,94 | 1,29 | 1,12 |
| 45 | -10 | 217 | 143 | 0,97 | 1,52 | 1,31 |
| 45 | -5 | 274 | 157 | 1,01 | 1,74 | 1,51 |
| 45 | 0 | 338 | 172 | 1,05 | 1,97 | 1,70 |
| 45 | 5 | 409 | 187 | 1,09 | 2,18 | 1,89 |
| 45 | 7,2 | 443 | 195 | 1,12 | 2,28 | 1,97 |
| 45 | 10 | 488 | 204 | 1,15 | 2,39 | 2,07 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 50 | -25 | 85 | 109 | 0,88 | 0,79 | 0,68 |
| 50 | -20 | 115 | 121 | 0,91 | 0,94 | 0,82 |
| 50 | -15 | 151 | 135 | 0,95 | 1,12 | 0,97 |
| 50 | -10 | 196 | 150 | 0,99 | 1,31 | 1,13 |
| 50 | -5 | 248 | 165 | 1,03 | 1,50 | 1,30 |
| 50 | 0 | 308 | 182 | 1,08 | 1,69 | 1,46 |
| 50 | 5 | 375 | 200 | 1,13 | 1,88 | 1,62 |
| 50 | 7,2 | 407 | 208 | 1,16 | 1,96 | 1,69 |
| 50 | 10 | 450 | 219 | 1,20 | 2,06 | 1,78 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 55 | -25 | 76 | 109 | 0,88 | 0,70 | 0,61 |
| 55 | -20 | 101 | 123 | 0,92 | 0,82 | 0,71 |
| 55 | -15 | 134 | 139 | 0,96 | 0,96 | 0,83 |
| 55 | -10 | 174 | 156 | 1,00 | 1,12 | 0,97 |
| 55 | -5 | 223 | 174 | 1,05 | 1,28 | 1,11 |
| 55 | 0 | 278 | 193 | 1,11 | 1,45 | 1,25 |
| 55 | 5 | 341 | 212 | 1,17 | 1,61 | 1,39 |
| 55 | 7,2 | 372 | 221 | 1,20 | 1,68 | 1,45 |
| 55 | 10 | 412 | 233 | 1,25 | 1,77 | 1,53 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 60 | -25 | 67 | 109 | 0,88 | 0,62 | 0,53 |
| 60 | -20 | 88 | 125 | 0,92 | 0,70 | 0,61 |
| 60 | -15 | 117 | 143 | 0,97 | 0,82 | 0,70 |
| 60 | -10 | 153 | 162 | 1,02 | 0,94 | 0,82 |
| 60 | -5 | 197 | 182 | 1,08 | 1,08 | 0,93 |
| 60 | 0 | 248 | 203 | 1,14 | 1,22 | 1,06 |
| 60 | 5 | 308 | 225 | 1,22 | 1,37 | 1,18 |
| 60 | 7,2 | 336 | 235 | 1,25 | 1,43 | 1,24 |
| 60 | 10 | 374 | 248 | 1,30 | 1,51 | 1,31 |

| | | | | | | |
|----|-----|-----|-----|------|------|------|
| 65 | -25 | 58 | 109 | 0,88 | 0,53 | 0,46 |
| 65 | -20 | 75 | 127 | 0,93 | 0,59 | 0,51 |
| 65 | -15 | 99 | 147 | 0,98 | 0,67 | 0,58 |
| 65 | -10 | 132 | 168 | 1,04 | 0,78 | 0,67 |
| 65 | -5 | 171 | 190 | 1,10 | 0,90 | 0,78 |
| 65 | 0 | 219 | 213 | 1,18 | 1,03 | 0,89 |
| 65 | 5 | 274 | 237 | 1,26 | 1,15 | 1,00 |
| 65 | 7,2 | 300 | 248 | 1,30 | 1,21 | 1,05 |
| 65 | 10 | 336 | 262 | 1,35 | 1,28 | 1,11 |

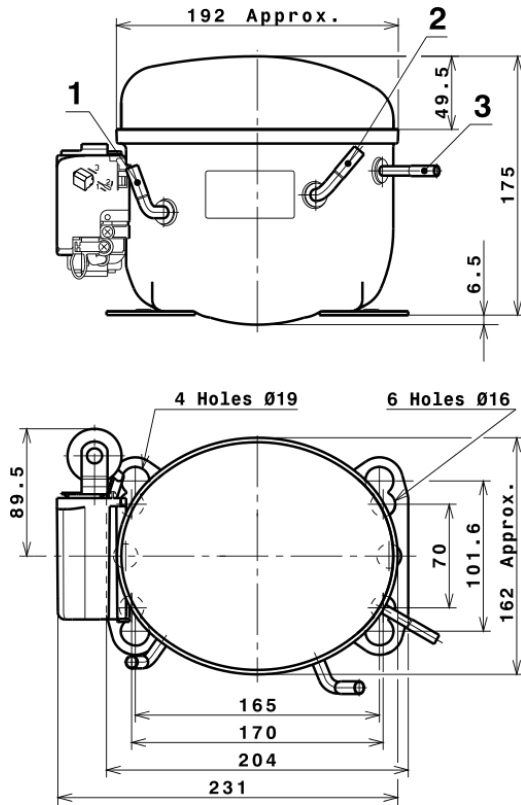


EN12900

| X | Cooling Capacity (W) | Consumption (W) | Current (A) | Mass Flow (kg/h) |
|---|----------------------|-----------------|---------------|---------------------|
| 1 | 606,4606541133 | 79,7475540728 | 0,7439537697 | 10,534537052034 |
| 2 | 21,0126531696 | -0,6968964259 | -0,0026171401 | 0,40392313008291 |
| 3 | -6,0917432950 | 2,1421858866 | 0,0069807143 | -0,061353765979711 |
| 4 | 0,1499819005 | 0,0221127372 | 0,0001242199 | 0,0043121878449157 |
| 5 | -0,1704277782 | 0,0856874355 | 0,0002792286 | -0,0015567142576566 |

| | |
|----------|---|
| Equation | $x_1 + x_2Te + x_3Tc + x_4Te^2 + x_5TeTc$ |
|----------|---|

COMPRESSOR DIMENSIONS

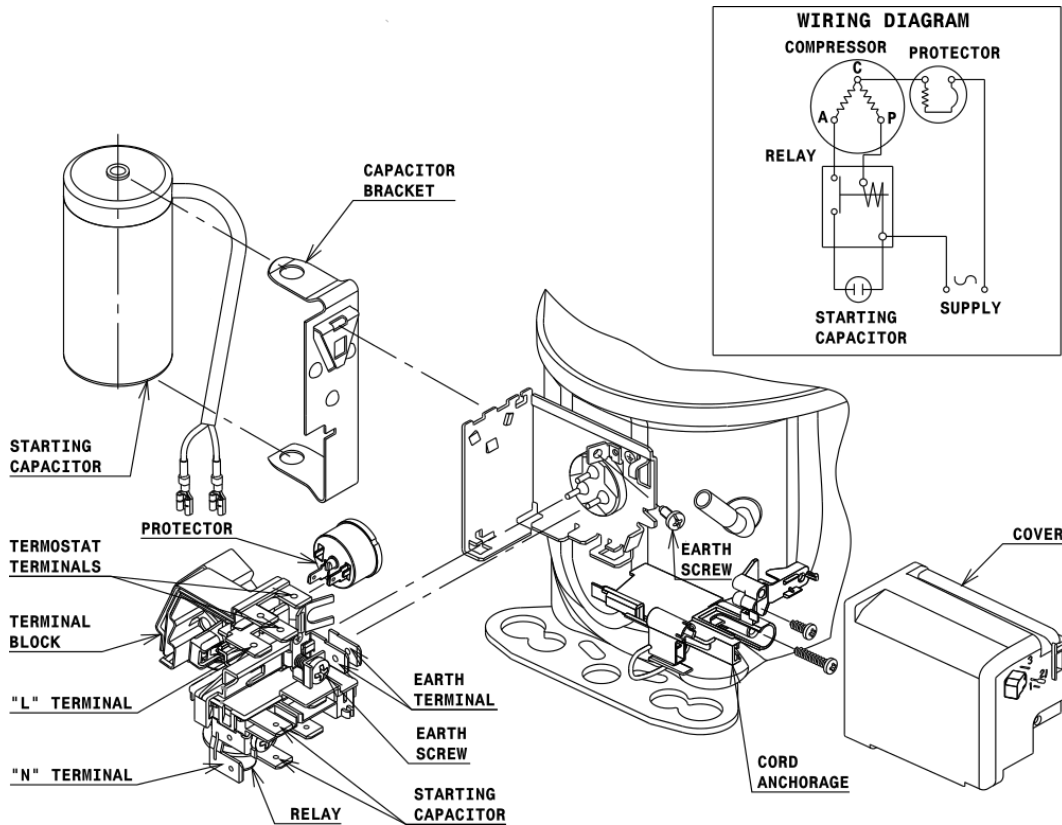


DESIGNATION INTERNAL DIAM.

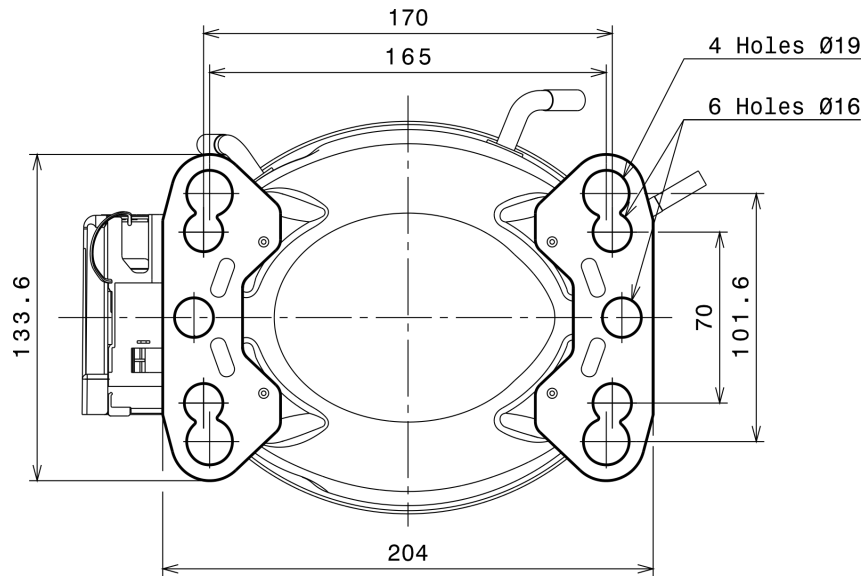
| DESIGNATION | INTERNAL DIAM. |
|-------------|----------------|
| 1 Suction | 6,5 mm |
| 2 Service | 6,5 mm |
| 3 Discharge | 4,9 mm |

WIRING DIAGRAMS AND ELECTRICAL ASSEMBLY

CSIR CONNECTION (L, P ranges)



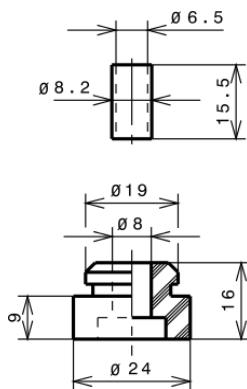
FIXINGS



SILENT BLOCKS (MOUNTING ACCESSORIES)

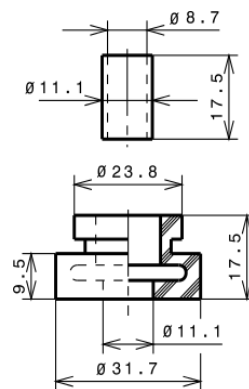
STANDARD

Ø16 holes (170x70 net)



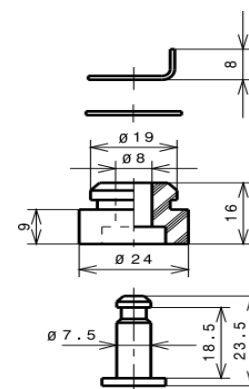
AMERICAN FEET

Ø19 holes (165x101.6 net)



SNAP-ON

Ø16 holes (170x70 net)



SOA

SOA R134a HMBP

