

Data sheet

# **Thermostat**



RT thermostats incorporate a temperature controlled, single-pole change over switch where the contact position depends on the temperature of the sensor and the set scale value.

The RT series consists of thermostats with room sensors, duct sensors and capillary tube sensors for general industrial and marine applications.

### **Features**

- Simple design
- High accuracy
- High repeatability

- · Long operation life time
- Available with all major marine approvals



# **Approvals**

RT 2 RT 23 RT 26 RT 108	RT 4 RT 11 RT 16L RT 17 RT 140L	RT 3 RT 7 RT 8 RT 8L RT 9	RT 12 RT 13 RT 14 RT 14L RT 15	RT 16 RT 102 RT 141	RT 34 RT 103 RT 115 RT 140	RT 101	RT 106 RT 107 RT 123	RT 120	RT 124	Approvals
•	•	•	•	•	•	•	•	•	•	CE marked acc. to EN 60947-4/-5
						•	•	•	•	Det Norske Veritas, DNV
•	•	•	•	•	•	•	•	•	•	China Compulsory Certificate, CCC
							•			Lloyds Register of Shipping, LR
		•	•			•	•	•		Germanischer Lloyd, GL
						•				Bureau Veritas, BV
•	•	•	•	•	•	•	•	•	•	Russian Maritime Register of shipping, RMRS
•		•	•			•	•	•	•	Nippon Kaiji Kyokai, NKK

**Note:** In addition we refer to the certificates, the copies of which can be ordered from Danfoss. GL approval is conditional on the use of a ship's cable entry.

# Overview / survey

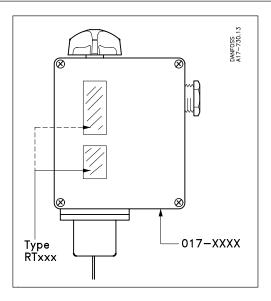
-50	0	50	100	15	50		200		250	300 [°C]	Range p <sub>e</sub> [bar]	Туре
						TI		- 201-	- P - 12 - 1 1		-60 – -25	-
						Inerm	ostats	with	cylindrical remote sensor		-45 – -15	RT 9
											-30 – 0	RT 13
											-25 – 15	RT 3, RT 2, RT 7
											-20 – 12	RT 8
											-5 – 10	RT 12
											-5 – 30	RT 14
											-5 – 50	RT 26
											5 – 22	RT 23
											8 – 32	RT 15
											25 – 90	RT 101
											20 – 90	RT 106
											30 – 140	RT 108
					Ш						70 – 150	RT 107
											120 – 215	RT 120
				$\perp$							150 – 250	RT 123
											200 – 300	RT 124
						Thermo	ostats	with r	room sensors, duct sensor		-50 – -15	RT 17
							and	capil	lary tube sensor		-30 – 0	RT 11
											-25 – 15	RT 34
											-5 – 30	RT 4
											10 – 35	RT 115
				$\perp$							10 – 45	RT 103
											15 – 45	RT 140
				$\perp$							40 – 80	RT 141
											25 – 90	RT 102
						Therm	nostate	with	adjustable neutral zone		-20 – 12	RT 8L
				Ш	<u> </u>	mem	iostats	, vvicili	adjustuble ficultur 2011e		-5 – 30	RT 14L
				$\perp$							0 – 38	RT 16L
				$\perp$							15 – 45	RT 140L
											25 – 90	RT 101L



# **Technical data**

Designation	RT thermostats					
Ambient temperature	-50 − 70 °C. See remarks on charge types page 9.					
Contact system	SPDT  Line   OF SOURCE  SSOURCE  SSOURCE  Single-pole changeover switch (SPDT)					
Contact load	Alternating current: AC-1: 10 A, 400 V AC-3: 4 A, 400 V AC-15: 3 A, 400 V 0,48-0,5 0,4					
Contact material: AgCdO	Direct current:  DC-13: 12 W, 230 V  (see fig. 6)  0,055  0,1  20  40  60  100  1100  1100  1200					
Special contact system	See "accessories" pages 15 – 16.					
Cable entry	2 PG 13.5 for 6 – 14 mm diameter cables.					
Enclosure	IP66 acc. to IEC 529 and EN 60529. Units supplied with external reset. IP54. The thermostat housing is made of bakelite acc. to DIN 53470 Cover is made of polyamide.					

# Identification



The type designation of the units is given on the setting scale. The code no. is stamped on the bottom of the thermostat housing.



# **Technical data** and code nos.

When ordering, please state type and code number.

Types of charge

A: Vapour charge – sensor must not be the warmest part.

B: Adsorption charge

C: Partial charge – the sensor must not be the coldest part

### Thermostats with cylindrical remote sensor



RT 107 with cylindrical remote sensor, cover with windows and hand setting knob



RT 106 with cylindrical remote sensor, cover with windows and hand setting knob

# **Preferred charge**

<sup>&</sup>lt;sup>2</sup>) Thermostats with tamper-proof seal cap.

	Adjustable rang						Code no.		
Setting range	At lowest range setting	At highest range setting	Max. sensor tempera- ture	Type of charge	Capillary tube length	ZIOSPALYY SSOLHWOI	ZI-EA-CIV	The state of the s	Тур
[°C]	[°C]	[°C]	[°C]		[m]	SPDT	max. reset SPDT	SPDT	
-45 – -15	2.2 – 10	1 – 4.5	150	А	2	017-506666	•		RT
-30 – 0	1.5 – 6	1 – 3	150	А	2	017-509766			RT
-25 – 15	2.8 – 10	1 – 4	150	А	2	017-501466			RT
-25– 15	2.8 – 10	1 – 4	150	А	5	017-501666			RT
-25 – 15	2.8 – 10	1 – 4	150	А	8	017-501766			RT
-25 – 15	5–18	6 – 20	150	В	2	017-500866			RT
-25 – 15	2 – 10	2.5 – 14	150	В	2	017-505366			RT
-25 – 15	2–10	2.5 – 14	150	В	5	017-505566			RT
-25 – 15	2 – 10	2.5 – 14	150	В	8	017-505666			RT
-20 – 12	1.5 – 7	1.5 – 7	145	В	2	017-506366			RT
-5 – 10	1-3.5	1 – 3	65	В	2	017-508966			RT
-5 – 30	2 – 8	2 – 10	150	В	2	017-509966			RT
-5 – 30	2 – 8	2 – 10	150	В	3	017-510066			RT
-5 – 30	2 – 8	2 – 10	150	В	5	017-510166			RT
-5 – 30	2 – 8	2 – 10	150	В	8	017-510266			RT
-5 – 30	2 – 8	2 – 10	150	В	10	017-510366			RT
-5 – 50	2 – 9	3 – 19	150	В	2	017-518066			RT
5 – 22	1.1 – 3	1 – 3	85	В	2	017-527866			RT
8 – 32	1.6 – 8	1.6 – 8	150	В	2	017-511566			RT
25 – 90	2.4 – 10	3.5 – 20	300	В	2	017-500366	017-500466	017-500566	RT
25 – 90	2.4 – 10	3.5 – 20	300	В	3	017-500666			RT
25 – 90	2.4 – 10	3.5 – 20	300	В	5	017-502266	017-502366		RT
25 – 90	2.4 – 10	3.5 – 20	300	В	8	017-502466			RT
25 – 90	2.4 – 10	3.5 – 20	300	В	10	017-502566			RT
20 – 90	4 – 20	2 – 7	120	С	2	017-504866		017-504966	RT
20 – 90	4 – 20	2 – 7	120	С	3			017-505166	RT
20 – 90	4 – 20	2 – 7	120	С	5	017-505066			RT
30 – 140	5 – 20	4 – 14	220	В	2	017-506066			RT
70–150	6 – 25	1.8 – 8	215	С	2	017-513566	017-513666	017-513766	RT
70 – 150	6 – 25	1.8 – 8	215	С	3	017-513966			RT
70 – 150	6 – 25	1.8 – 8	215	С	5	017-514066	017-514166	017-514366	
70 – 150	6 – 25	1.8 – 8	215	С	8	017-514466			RT 1
70 – 150	6– 25	1.8 – 8	215	С	10	017-514566			RT
120 – 215	7 – 30	1.8 – 9	260	С	2	,	017-521166¹)		RT 1
120 – 215	7 – 30	1.8 – 9	260	С	5	017-520666¹)			RT 1
120 – 215	7– 30	1.8 – 9	260	С	8	017-520766 <sup>1</sup> )			RT 1
120 – 215	7 – 30	1.8 – 9	260	С	2	017-520866	017-521466 <sup>2</sup> )		RT 1
120 – 215	7 – 30	1.8 – 9	260	С	5	017-520966			RT 1
150 – 250	6.5 – 30	1.8 – 9	300	С	2	017-522066	017-522466		RT 1
150 – 250	6.5 – 30	1.8 – 9	300	С	5	017-522266			RT 1
200 – 300	5 – 25	2.5 – 10	350	С	2	017-522766	017-523166		RT 1
200 – 300	5 – 25	2.5 – 10	350	С	5	017-522966			RT 1

<sup>\*)</sup> See also pages 5-6

¹) Thermostats fitted with neon lamp connected to terminal 4.



# **Technical data** and code nos.

(continued)



RT 115 with room sensor



RT 140 with duct sensor



RT 16L with room sensor (Neutral zone thermostat)

Thermostats with room sensor, duct sensor and capillary tube sensor

		Adjustable differential range*)						
Setting range	At lowest range setting [°C]	At highest range setting [°C]	Max. sensor temperature [°C]	Type of charge	Capillary tube length [m]	Sensor type**) Figur	Code no.	Туре
-50 – -15	2.2 – 7	1.5 – 5	100	А	-	1	017-511766	RT 17
-30 – 0	1.5 – 6	1 – 3	66	А	-	1	017-508366	RT 11
-25 – 15	2 – 10	2 – 12	100	В	-	1	017-511866	RT 34
-5 -30	1.5 – 7	1.2 – 4	75	А	-	1	017-503666	RT 4
-5 – 30	1.5 – 7	1.2 – 4	75	А	-	1	017-503766¹)	RT 4
10 – 35	5)	5)	92	В	-	1	017-519766²)	RT 115
10 – 35	5)	5)	92	В	-	1	017-519866³)	RT 115
10 – 45	1.3 –7	1 – 5	100	А	-	1	017-515566	RT 103
15 – 45	1.8 – 8	2.5 – 11	240	В	2	2	017-523666	RT 140
40 – 80	1.9 – 9	2.5 – 17	250	В	2	2	017-524166	RT 141
25 – 90	2.4 – 10	3.5 – 20	300	В	2	3	017-514766	RT 102

- \*) See also pages 5-6
  \*\*) See also fig. 1-5
  ¹) Bellows with built-in heating element which reduces the thermal differential (220 V).

  2) Can be connected to 220 V and 380 V.

  3) Can be connected to 220 V.

  5) Special thermostat for ventilation plant.

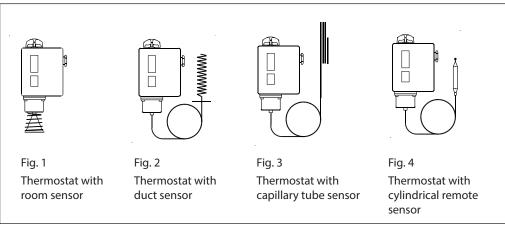
**Preferred versions** 

# Thermostats with adjustable neutral zone

Mechanical	ecnanical		Sensor					
differential	At lowest range setting [°C]	At highest range setting [°C]	Max. sensor temperature [°C]	Type of charge	length [m]	type**) Figur	Code no.	Type
1.5	1.5 – 4.4	1.5 – 4.9	145	В	2	4	017L003066	RT 8L
1.5	1.5 – 5	1.5 – 5	150	В	2	4	017L003466	RT 14L
1.5 / 0.7	1.5 –5	0.7 – 1.9	100	А	-	1	017L002466	RT 16L
1.8 / 2	1.8 – 4.5	2 – 5	240	В	2	2	017L003166	RT 140L
2.5 / 3.5	2.5 – 7	3.5 – 12.5	300	b	2	4	<b>017L006266</b> <sup>1</sup> )	RT 101L
	1.5 1.5 1.5 / 0.7 1.8 / 2	Mechanical differential   At lowest range setting   1°C	Nechanical differential	Nechanical differential   At lowest range setting   [°C]	Nechanical differential   At lowest range setting   1°C    Nechanical continuous   Nechanical differential   At lowest range setting   1°C    Nechanical continuous   Nechan	Mechanical differential differential differential differential differential length         At lowest range setting [°C]         At highest range setting [°C]         Max. sensor temperature [°C]         Type of charge for charge length [m]           1.5         1.5 - 4.4         1.5 - 4.9         145         B         2           1.5         1.5 - 5         1.5 - 5         150         B         2           1.5/0.7         1.5 - 5         0.7 - 1.9         100         A         -           1.8/2         1.8 - 4.5         2 - 5         240         B         2	Mechanical differential   At lowest range setting   1°C	Mechanical differential   At lowest range setting   PC

<sup>\*)</sup> See fig. 1-5

# Sensor types

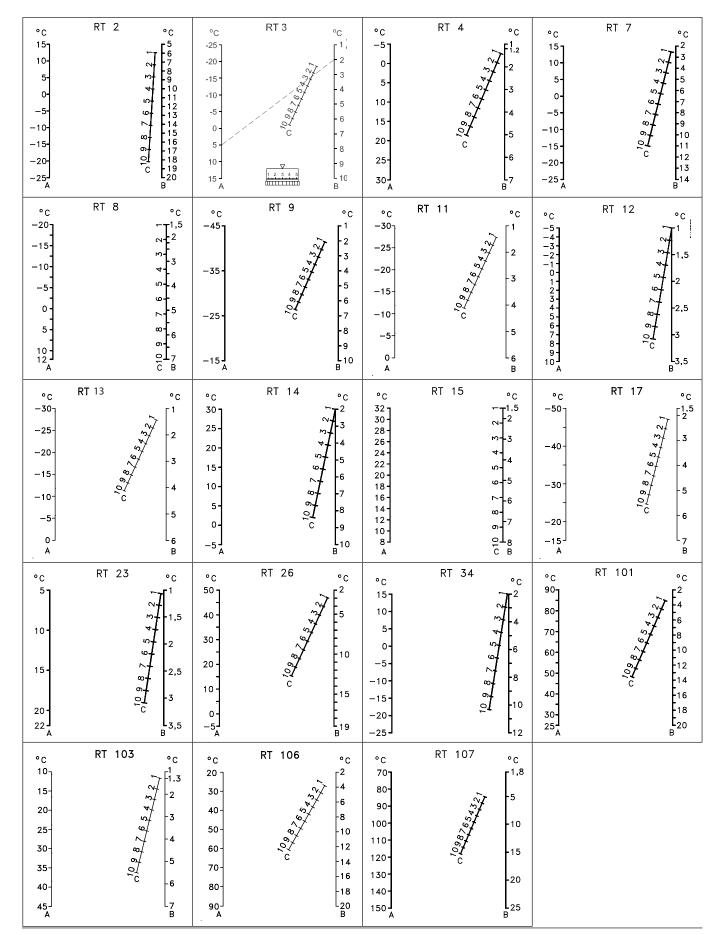




Nomograms for obtained differentials

A = Range setting B = Obtained differential

C = Differential setting

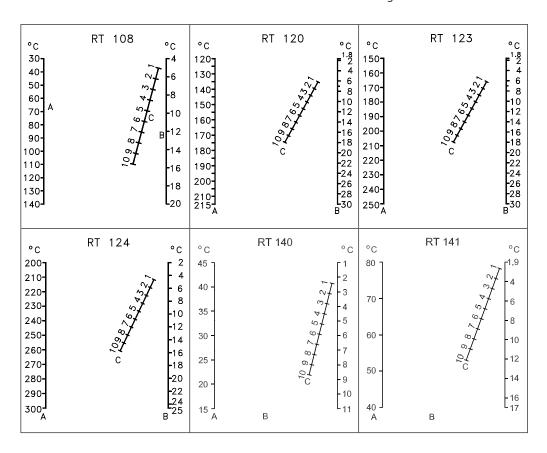




Nomograms for obtained differentials

A = Range setting B = Obtained differential

C = Differential setting





### **Function**

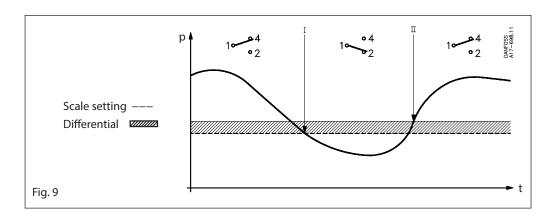
a. RT thermostats with automatic reset

The RT thermostats are set according to the function required on falling temperature.

Contacts 1-4 break while contacts 1-2 make when the temperature falls to the scale setting. The contacts changeover to their initial position when the temperature again rises to the scale setting plus the differential (see fig. 9).

### Contact function

- I. Contact changeover for rising temperature occurs at scale setting plus differential.
- II. Contact changeover for falling temperatue occurs at scale setting.



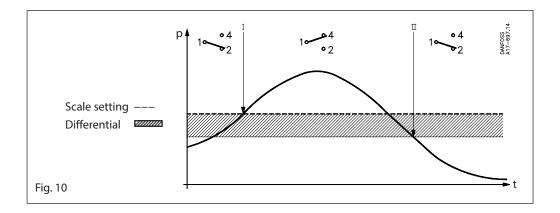
# b. RT thermostats with max. reset

Contacts 1-4 make while contacts 1-2 break when the temperature exceeds the set range value.

The contacts changeover to their initial position when the temperature falls to the scale value minus the differential (see fig. 10).

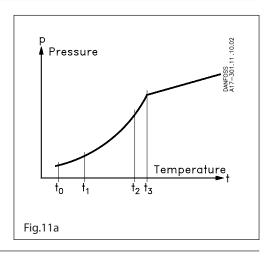
- Alarm for rising temperature given at the set value.
- II. Alarm for falling temperature given at the set value minus the differential.

Manual reset possible only when the temperature has fallen to the range setting minus differential.



# RT units with vapour charge

The method of operation of these units is based on the connection between the pressure and temperature of satuated vapour. The sensor system contains just a small amount of liquid and this is brought completely to vapour form. If the sensor in this type of unit is located coldest in relation to the capillary tube and bellows housing, the ambient temperature has no influence on regulation accuracy.





# RT units with adsorption charge

The thermostatic element contains a superheated gas together with a solid substance (always in the sensor) having a large adsorption surface. This gives an advantage in that the sensor can be installed either colder or warmer than the remaining part of the thermostatic element. However, the charge is to some extent sensitive to changes in the temperature of the bellows and capillary tube.

### Scale correction

If the thermostat is to be used in ambient tempratures that differ significantly from the factory setting (20  $^{\circ}$ C), compensation can be made for the scale deviation:

Scale correction = Z x a Z can be found from fig. 11c, while a is the correction factor from the table.

### Example:

Find the necessary scale correction for a RT 108 with a regulation range 30 – 140 °C.

Setting: 85 °C

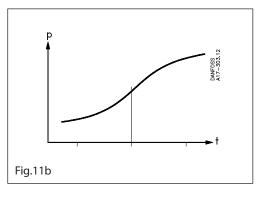
Ambient temperature: 50 °C

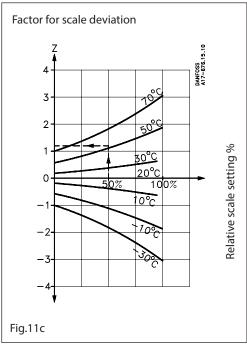
### Correction:

$$\frac{\text{Set value - min. scale value}}{\text{max. scale value - min. scale value}} \times 100 = \%$$

$$\frac{85 - 30}{140 - 30} \times 100 = 50\%$$

Correction factor from table 2.0 (a) Factor for scale deviation (see fig. 11c): + 1.2 (Z) Scale correction: Z x a = 1.2 x 2.0 = 2.4 °C Corrected setting: 85 + 2.4 = 87.4



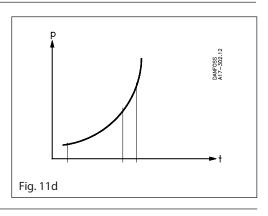


Туре	Range [°C]	Correction factor a
RT 2	-25 – 15	2.3
RT 7	-25 – 15	2.9
RT 8/L	-20 – 12	1.7
RT 12	-5 – 10	1.2
RT 14/L	-5 – 20	2.4
RT 15	8 – 32	1.2
RT 23	5 – 22	0.6
RT 101/L	25 – 90	5.0
RT 102	25 – 90	5.0
RT 108	30 – 140	2.0
RT 140/L	15 – 45	3.1

# RT units with solid charge

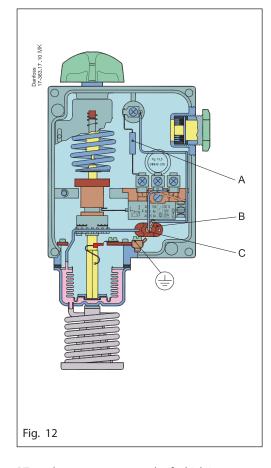
The method of operation of these units is based on the connection between the pressure and temperature of saturated vapour.

The sensor system contains a fairly large amount of liquid, of which only a small part is brought to vapour form. If the sensor in this type of unit is located warmest in relation to the capillary tube and bellows housing, the ambient temperature has no influence on regulation accuracy.





# RT 115 for control of ventilation plant in livestock buildings



A. Series resistor B. Bulb sensor C. Heating element

RT 115 has two sensors, each of which is connected to the space between bellows and bellows housing; see fig. 12. One sensor is a normal, external, rigid coiled capillary tube type, the other is a bulb sensor located in the thermostat housing.

The bulb sensor is heated by an element which is cut in when the thermostat stops the fans and is cut out when the thermostat starts the fans.

The for of operation is as follows:

If the room temperature is more than the value set on the thermostat, 20 °C for example, the fans run continuously (100% operating time). If the room temperature falls to 20 °C, the switch contacts changeover, the fan stops and the bulb sensor heating element cuts in.

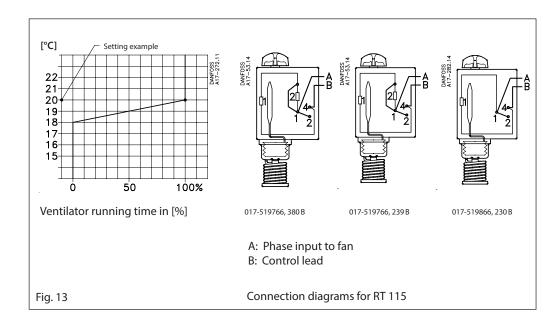
When the bulb sensor is heated up, pressure in the sensor system increases and after a certain time the switch changes over again thereby cutting in the fans and cutting out the element.

If the room temperature falls more than  $2\,^{\circ}\text{C}$  under the set temperature - in this example, lower than  $18\,^{\circ}\text{C}$  - the fans stop completely. The heating element is cut in as usual but can no longer heat the bulb sensor sufficiently to create the required pressure increase in the thermostatic element to cut in the fans again. Thus with a room temperature of less than  $18\,^{\circ}\text{C}$  the operating time is 0%.

An example is shown in fig. 13.

With temperature settings other than the one shown, the inclined line in the diagram is displaced parallel. The line break point on the right of the diagram always corresponds to the set value. It is therefore possible to maintain a stable room temperature and at the same time obtain periodic ventilation where the duration of the ventilation periods depends on the difference between the actual room temperature and the set temperature.

By ensuring that the thermostat is always set at least 2 °C over the lowest permissible room temperature, the thermostat will never allow the room temperature to fall below the desired level.





### **Application**

RT-L thermostats are fitted with an adjustable neutral zone. This enables the units to be used for floating control. The terminology involved is explained below.

### Floating control

A form of discontinuous control where the correcting element (e.g. valve, damper, or similar) moves towards one extreme position at a rate independent of the magnitude of the error when the error exceeds a definite positive and towards the opposite extreme position when the error exceeds a definite negative value.

### Hunting

Periodic variations of the controlled variable from the fixed reference.

### Neutral zone

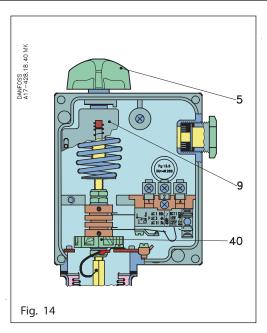
The interval in the controlled variable in which the correcting element does not respond.

### Mechanical differential

The interval between the values of the controlled variable in which the correcting element does respond.

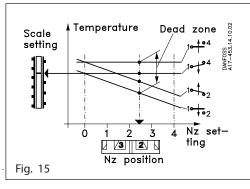
The contact system in neutral zone units cannot be exchanged, as the contact system adjustment is adjusted to the other parts of the unit.

# **Neutral zone setting**



The range is set using the setting knob (5), fig. 14, while reading the main scale (9). The set value is the break temperature for contacts 1-4, fig. 15. The required neutral zone can be found in the diagram for the unit concerned, fig. 16. The position at which the neuttral zone disc (40) must be set can be read from the low scale in the diagram.

5. Setting knob9. Main scale40. Neutral zone disc with scale

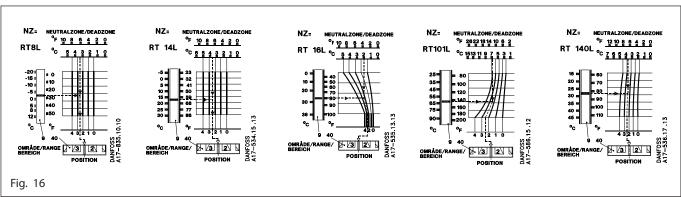


Example: RT 16L

Setting temperature: 24 °C Required neutral zone: 1.9 °C

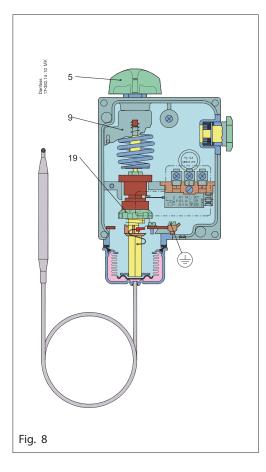
Using the setting knob, set the thermostat on 24 °C.

The dotted lines in the diagram for the RT 16L fig. 16 intersect each other on the curve for position 2.8 and the neutral zone setting disc (40) must be set to that position.





### Setting



5. Setting knob 9. Main scale

19. Differential setting disc

The range is set by using the setting knob (5) while at the same time reading the main scale (9).

Tools must be used to set thermostats fitted with a seal cap. The differential is set by the differential disc (19).

The size of the obtained differential can be established by comparing the set main scale value and the scale value on the differential disc, with the help of the nomogram for the thermostat concerned (see pages 5-6).

### Example

Unit: RT 120

Range setting: 160 °C Differential setting: 2

It will be seen on the nomogram on page 6 that by drawing a line from 160 °C on scale A, through 2 on scale C, the value for the differential can be read from scale B: 6 °C.

Selection of differential (mechanical differential)

To ensure that the plant functions properly, a suitable differential is necessary. Too small a differential will give rise to short running periods with a risk of hunting. Too high a differential will result in large temperature variations.

#### Differentials

The mechanical differential is the differential that is set on the differential disc in the thermostat. The thermal differential (operating differential) is the differential the system operates on. The thermal differential is always greater than the mechanical differential and depends on three factors:

- 1) flow velocity of the medium
- 2) temperature charge rate of the medium and
- 3) heat transmission

### The medium

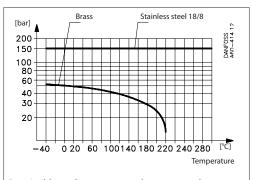
The fastest reaction is obtained from a medium having high specific heat and high thermal conductivity. It is therefore advantageous to choose a medium that fulfills these conditions (provided there is a choice). The flow velocity of the medium is also of significance. (Optimum flow velocity for liquids is approx. 0.3 m/s).

### Example.

Regulation of a central heating boiler The temperature in an oil-fired central heating boiler must be regulated by an RT 101. Max. temperature 76 °C. Min. temperature 70 °C. Differential 76 - 70 = 6 °C.

- 1. Connect the oil burner via thermostat terminals 1-2.
- 2. Set the thermostat on 70 °C using the hand knob (5), fig. 8.
- 3. Set the differential disc (19) on 3. This figure is obtained from the RT 101 nomogram, page 5.

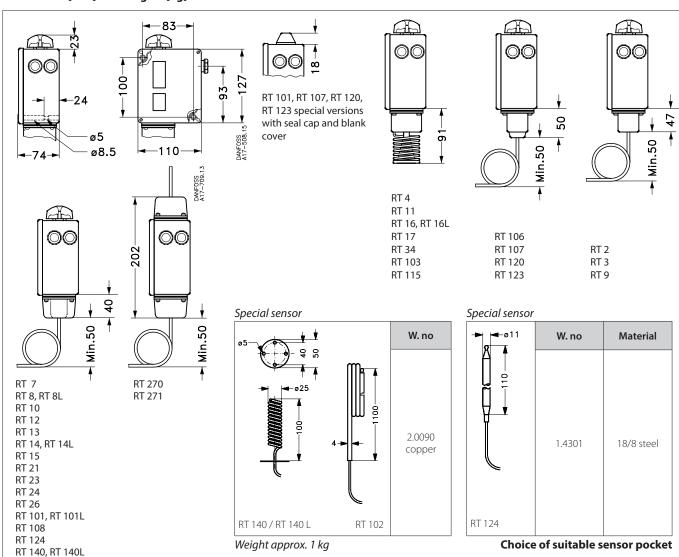
When the plant has been operating for some time an assessment can be made of whether the thermal diffrential is satisfactory. If it is too large, reduce the mechanical differential of the thermostat.



Permissible media pressure on the sensor pocket as a function of temperature



# Dimensions [mm] and weights [kg]



		_	Capillary	L	Suitable		l		L	a1	d
	W. no.	Туре	tube length [m]	[mm]	sensor pocket Code no.	Material	W.no		[mm]	[mm]	[mm]
H -		RT 2, RT 3, RT 7, RT 9, RT 10, RT 13, RT 26, RT 120	2, 3, 5, 8, 10	80	017-437066 017-436966	Brass 18/8 steel	2.0321 1.4301		112	G ½	11
		RT 101, RT 101L	2, 3		017-437066 017-436966	Brass 18/8 steel	2.0321 1.4301		112	G ½	11
	2.0090 (copper)	RT 8, RT 8L, RT 14, RT 14L, RT 15, RT 107, RT 123, RT 270	2, 3, 5, 8, 10	110	017-437066 017-436966	Brass 18/8 steel	2.0321 1.4301	DANFOSS A17-713.11	112	G ½	11
		RT 101	5, 8, 10		017-437066 017-436966	Brass 18/8 steel	2.0321 1.4301	a <sub>n</sub>	112	G ½	11
		RT 14	10		017-436766	Brass			182	G 1/2	11
		RT 271	10	180	017-421666		2.0321				
		RT 12, RT 13	2	210	017-421666				465	G 1/2	11
		RT 108	2	410	017-421666						
<b>→</b> ø13			2.3	76	060L333066 060L332766	Brass	2.0235		110 160	G ½	15
	2.0240				060L332966	18/8 steel	1.4301		160	G 1/2	15
	(brass)	RT 106	5	86	060L333066 060L332766	Brass	2.0235		110 160	G ½	15
					060L332966	18/8 steel	1.4301		160	G ½	15



# Spare parts and accessories

Version	Symbol	Description	Contact rating	Code no.
Standard	1 2	Single-pole changeover switch (SPDT) with terminal board proof against leakate current <b>Fitted in all standard versions of type RT1).</b> Snap action changeover contacts.	Alternating current:	017-403066
With max. reset	1 2	For manual reset of unit after contact changeover on rising pressure.  For units with max. reset.	AC-1 (ohmic): 10 A, 400 V AC-3 (inductive): 4 A, 400 V AC-14/15 (coil/transformer): 3 A, 400 V Blocked rotor: 28 A, 400 V	017-404266
With min. reset	1 • 4 2	For manual reset of units after contact changeover on falling pressure.  For units with min. reset.	DC 13/14: 12 W, 230 V	017-404166
Standard	1 2	Single-pole changeover switch (SPDT) with gold plated (oxide-free) contact surfaces. Increases cut-in reliability on alarm and monitorin systems, etc. Snap action changeover contacts. Terminal board proof against leakage current.	Alternating current: AC-1(ohmic): 10 A, 400 V AC-3 (inductive): 2 A, 400 V AC-14/15 1 A, 400 V Blocked rotor: 14 A, 400 V  Direct current: DC-13/14: 12 W, 230 V	017-424066
Cuts in two circuits simultaneously	1 4 2	Single-pole changeover switch that cuts in two circuits simultaneously on rising pressure. Snap action changeover contacts. Terminal board proof against leakage current.	Alternating current:  AC-1(ohmic): 10 A, 400 V  AC-3 (inductive): 3 A, 400 V  AC-14/15 2 A, 400 V  Blocked rotor: 20 A, 400 V  Direct current:  DC-13/14: 12 W, 230 V*  * If current is led through contacts 2 and 4, i.e. terminals 2 and 4 connected but not 1, max. permissible load is increased to 90 W, 220 V	
With non-snap action changeover contacts	1 2 4	Single-pole changeover with non-snap action changeover gold plated (oxide-free) contacts.	Alternating or direct current: 25 VA, 24 V	017-018166

<sup>1)</sup>At load types with low currents/voltages contact failure may occure on the silver contacts because of oxidation. In systems where such a contact failure is of great importance (alarm etc.), gold plated contacts are recommended.

Contact systems for neutral zone units are not available as spare parts. Exchange not possible, as the contact system adjustment is adjusted to the other parts of the unit.

The switch contacts are shown in the position they assume on falling temperature, i.e. after downward movement of the RT main spindle

The setting pointer of the control shows the scale value at which contact changeover occurs on falling temperature. An exception is switch no. **017-403066** with max. reset where the setting pointer shows the scale value at which contact changeover occurs on rising pressure.

# **Switches**

Version	Symbol	Description	Contact rating	Code no.
With min. reset	1 2	For manual reset of unit after contact changeover on falling pressure. Gold plated (oxide-free) contact surfaces.	For Alarm application Alternating current: AC-1 (ohmic): 10 A, 400 V AC-3 (inductive): 2 A, 400 V Full load current: 2 A, 400 V	017-404766
With max. reset	1 2	For manual reset of unit after contact changeover on rising pressure. Gold plated (oxide-free) contact surfaces.	AC-14/15: 1 A, 400 V Blocked rotor: 14 A, 400 V Direct current DC-13/14: 12 W, 230 V For control application max. 100 mA / 30 V AC / DC min. 1 mA / 5 V AC / DC	017-404866



# **Switches** (continued)

Part		Description	Qty.	Code no.
Cover		Covers: Polyamide With window Colour: Pale grey RAL 7035 Without window	5 5	017-436166 017-436266
Setting knob		Replacement Pale grey Ral 7035	30	017-436366
Seal cap	8	Seal cap to replace setting knob so that Black Setting can only be altered with tools	20	017-436066
Seal screws for cover and seal cap			1 + 1	017-425166
Capillary tube gland	<b>\$33</b> 0 96 00 69 <b>(</b> \$\text{Q}\$	For all RT thermostats with remote sensor. G½A (pipe thread ISO 228/1), oil resistant rubber washer for max. 110 °C / 90 bar.	5	017-422066
Capillary tube gland		For RT 106 thermostats with remote sensor. G¾A (pipe thread ISO 228/1), oil resistant rubber washer for max. 110 °C / 90 bar.	1	003N0155
Sensor clip	*B**_	For all RT units with remote sensor $L = 76 \text{ mm}$	10	017-420366
Heat conductive compound	OFF	For RT thermostats with the sensor insert in a pocket. Tube with 3.5 cm <sup>3</sup> compound to be filled in the sensor pocket to improve heat transfer between pocket and sensor. Application range for compound:  -20 – 150 °C, momentarily up to 220 °C.	10	041E0114
Sensor holder	A B	For RT 14, RT 101 and RT 270 Sensor holder for wall mounting incl. four capillary tube clips.	20 set	017-420166

# Sensor pocket for RT thermostats with cylindrical remote sensor

Used for the following types	(C)	Insertion length L [mm]	d [mm]	Material	Connection pipe thread ISO 228/1	Code no.
All except RT 12, RT 23, RT 106, RT 108, RT 124, RT 270		112	11	Brass		017-437066
All except RT 12, RT 23, RT 106, RT 108, RT 124, RT 271	<b>y</b> ⊗ ∞ ∧M18x1.5	112	11	Stainless steel 18/8		017-436966
RT 106, RT 124 <sup>2</sup> )	MIOXI.S	110	15	Brass		<b>060L327166</b> 1)
RT 106, RT 124 <sup>2</sup> )		110	15	Stainless steel 18/8	G 1/2A	<b>060L326866</b> 1)
RT 106, RT 124 <sup>2</sup> )		160	15	Brass		<b>060L326366</b> 1)
RT 106, RT 124 <sup>2</sup> )	$\bigcup$	160	15	Stainless steel 18/8		<b>060L326966</b> 1)
RT 271		182	11	Brass		017-436766
RT 108		465	11	Brass		017-421666

See possibly page 13.

<sup>1)</sup> Supplied without washer set 2) Unit supplied with washer set



# Installation

RT units have two fixing holes which become accessible when the front cover is removed. Units fitted with switch 017-018166\*) must be installed with the setting knob upwards.

The other thermostats in the RT series can be installed in any position, except that on plant subjected to severe vibrations it is advantageous to have the screwed cable entry downwards.

\*) Contact system with non snap-action function. See spare parts and accessories, page 14.

